Series 1 and 3 mechanically operated valves

Series 1: 3/2-way and 5/2-way, ports G1/8 and G1/4

Series 3: 3/2-way and 5/2-way, ports G1/8



These mechanically operated valves have been designed with three different types of actuation:

- plunger
- lever/roller
- unidirectional lever/roller In each case, return is triggered by a mechanical spring.

Series 3 3/2-way monostable valves are normally closed in the rest position when pressure is supplied in 1 and are normally open when pressure is supplied on connection 3, the user port 2 remaining unchanged.

Series 3 5/2-way valves can be supplied via the ports 3 and 5 with two different pressures if a cylinder has to be operated using a delivery pressure which is different from the return pressure.

GENERAL DATA

Construction spool-type (Series 3), poppet-type (Series 1)

Valve group 3/2, 5/2 way/pos.

Materials aluminium body, poppet OT58, stainless steel spool, NBR seals

Ports G1/8, G1/4
Ambient temperature 0°C÷ 60°C
Medium temperature 0°C÷ 50°C
Operating pressure see models

Fluid

Filtered air, without lubrication. If lubricated air is used, it is recommended to use ISO VG32 oil.

Once applied the lubrication should never be interrupted.

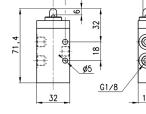
CONTROL

CODING EXAMPLE					
3	3	8	-	94	5
3	SERIES: 1 3				
3	FUNCTION: 3 = 3/2 ways NC 4 = 3/2 ways NO (only Series 1 5 = 5/2 ways)			
8	PORTS: 8 = G1/8 4 = G1/4 (only Series 1)				
94	ACTUATION: 94 = plunger 95 = lever/roller 96 = unidirectional roller				
5	RESETTING: 5= spring return				

Valve Mod. 338-945

Operating pressure = -0,9 ÷ 10 bar Flow rate = 700 NI/min. Actuating force = 32N



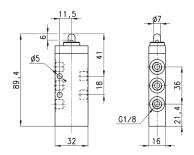






Valve

Operating pressure = -0,9 ÷ 10 bar Flow rate = 700 NI/min. Actuating force = 35N



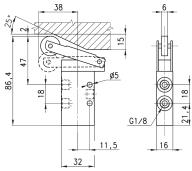


Mod. **358-945**



Valve

Operating pressure = -0,9 ÷ 10 bar Flow rate = 700 Nl/min. Actuating force = 15N



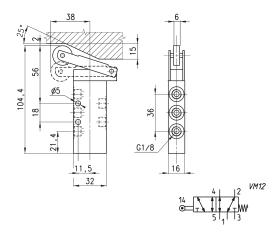


Mod.



Valve

Operating pressure = -0,9 ÷ 10 bar Flow rate = 700 Nl/min. Actuating force = 17N

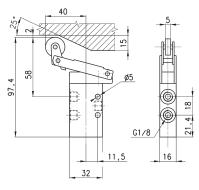


Mod. **358-955**



Valve

Operating pressure = -0,9 ÷ 10 bar Flow rate = 700 NI/min. Actuating force = 15N



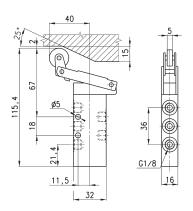


Mod. **338-965**



Valve

Operating pressure = -0,9 ÷ 10 bar Flow rate = 700 Nl/min. Actuating force = 16N



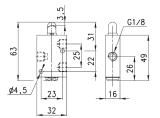


Mod. **358-965**



Valve

Operating pressure = 0 ÷ 10 bar Flow rate = 500 NI/min. Actuating force at 6 bar = 70N



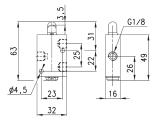


Mod.



Valve

Operating pressure = $0 \div 10$ bar Flow rate = 500 NI/min. Actuating force at 6 bar = 70N



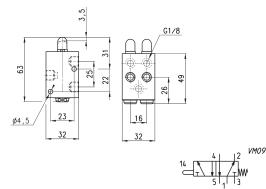


Mod. 148-945



Valve

Operating pressure = 0 ÷ 10 bar Flow rate = 500 Nl/min. Actuating force at 6 bar = 120N

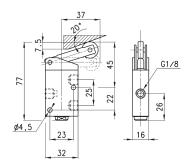


Mod. 158-945



Valve

Operating pressure = $0 \div 10$ bar Flow rate = 500 NI/min. Actuating force at 6 bar = 36N



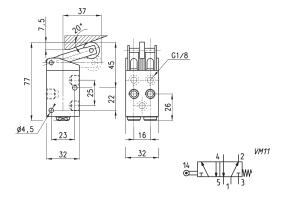
12 VM04

Mod. 138-955



Valve

Operating pressure = 0 ÷ 10 bar Flow rate = 500 Nl/min. Actuating force at 6 bar = 92N

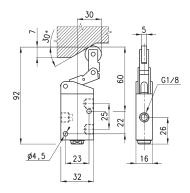


Mod.



Valve

Operating pressure = $0 \div 10$ bar Flow rate = 500 NI/min. Actuating force at 6 bar = 41N



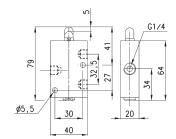


Mod. 138-965



Valve

Operating pressure = 0 ÷ 10 bar Flow rate = 1250 NI/min. Actuating force at 6 bar = 64N



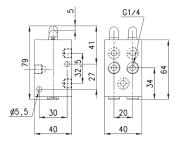


Mod. 134-945



Valve

Operating pressure = 0 ÷ 10 bar Flow rate = 1250 Nl/min. Actuating force at 6 bar = 147N



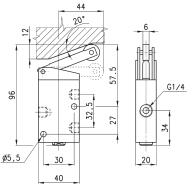


Mod. **154-945**



Valve

Operating pressure = 0 ÷ 10 bar Flow rate = 1250 Nl/min. Actuating force at 6 bar = 41N



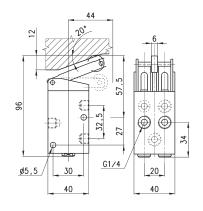


Mod.



Valve

Operating pressure = $0 \div 10$ bar Flow rate = 1250 NI/min. Actuating force at 6 bar = 110N





Mod.