



- Easy control of pneumatically-activated process valves
- Compact unit consisting of pilot valve, position feedback and communication electronics
- Brief circuit times thanks to short hose connections
- Less effort to install, simple start-up

Type 8631 can be combined with ...



Type 2012
Globe valve



Type 2000/01/02
Angle-seat valve



Type 2030/2031
Diaphragm valve



Type 2652/2655
Ball valve



Type 2672/2675
Butterfly valve

Pneumatically-activated process valves can be controlled very easily using the TopControl ON/OFF type 8631. For example, these Bürkert types 2000, 2030, 2031, 2031K, 2652, 2655, 2658, 2672 and 2675. TopControl ON/OFF and pneumatic drive are connected to each other mechanically and form one optical and functional unit.

Various levels of extension and electrical connection concepts are made possible by TopControl ON/OFF's modular construction. A position feedback is possible via inductive proximity switches or mechanical terminal switches. The terminal switches can be height-adjusted.

TopControl ON/OFF effects advancement to a valve safety position in the event of operational or pneumatic emergency current failure.

Process valves equipped with TopControl ON/OFF can be used for a multitude of control tasks in fluid technology.

| Technical data | |
|--|--|
| Body material | PPE/PA |
| Lid material | PSU (transparent) |
| Seal material | NBR |
| Control medium | air, neutral gases |
| Dust content | Class 5 ($\leq 40 \mu\text{m}$ particle size) |
| Particle density | Class 5 ($\leq 10 \text{ mg/m}^3$) |
| Pressure dew point | Class 3 ($\leq -20^\circ\text{C}$) |
| Oil concentration | Class 5 ($\leq 25 \text{ mg/m}^3$) |
| Device variants | for single and double-acting valve actuators |
| Control air temperature | $-10 \dots +50^\circ\text{C}$ |
| Ambient temperature | $-10 \dots +50^\circ\text{C}$ |
| Control air port | power supply/exhaust air |
| Working connection | G1/4 (NPT 1/4 and RC 1/4 on request) G1/8 |
| Compressed air | 3 to 7 bar ¹⁾ |
| Flow Q_{Nn} | 100 NI/min pilot valve |
| Pilot valve | 3/2-way valve (single-acting drive) 5/2-way valve (double-acting drive) |
| Position feedback option | |
| 24 V version | inductive limit switch (proximity switch), position feedback via binary outputs (NO) |
| 24 V or 230 V version | mechanical limit switch, position feedback via binary outputs (NO or NC) |
| Communication circuit option | ASI (AS interface) DeviceNet |
| Protection class | IP 65 according to EN 60529 |
| Initiators | 8 ... 30 V DC / max. 100 mA |
| Terminal position switches | max. 230 V AC / max. 1 A |

¹⁾ The supply pressure applied must lie 0.5 to 1 bar above the minimum required control pressure of the valve actuator.

Technical data - continuation

Without field bus communication

| Technical data - type 8631 II 2G EEx ia IIC T6 PTB 00 ATEX 2077X | |
|---|---|
| Initiators | Pepperl+Fuchs 2-wire NAMUR |
| Electrical connections | 2 x M16x1.5 Bushing by means of screw clamps |
| Approval | according DIN EN 50014 and 50020 (see also: "Temperature categories T5 and T6" table) |
| Function-technical data | |
| Resistance at 20°C (R_{20}) | 510 Ohm |
| Minimum clamp tension | 11.7 V |
| Minimum current | 23 mA |

| Technical data - type 8631 | |
|--------------------------------|--|
| Operating voltage | 24 V DC; 230 V AC on request |
| Residual ripple with DC | 10 % Not technical direct current! |
| Voltage tolerance | ± 10% |
| Power consumption | < 2 W |
| Electrical connection | M16x1.5 bushing by means of screw clamps |

Temperature categories T5 and T6

| Temperature category | Max. permitted ambient temperature ¹⁾ [°C] | Max. permitted output [W] |
|----------------------|---|---------------------------|
| T6 | +50 | 0.4 |
| | +45 | 0.5 |
| | +40 | 0.7 |
| | +35 | 0.8 |
| T5 | +50 | 0.8 |
| | +45 | 1.0 |
| | +40 | 1.1 |

¹⁾ Ambient temperature for complete TopControl 8631 (temperature inside the device is around a max. 5 °C higher)

With field bus communication

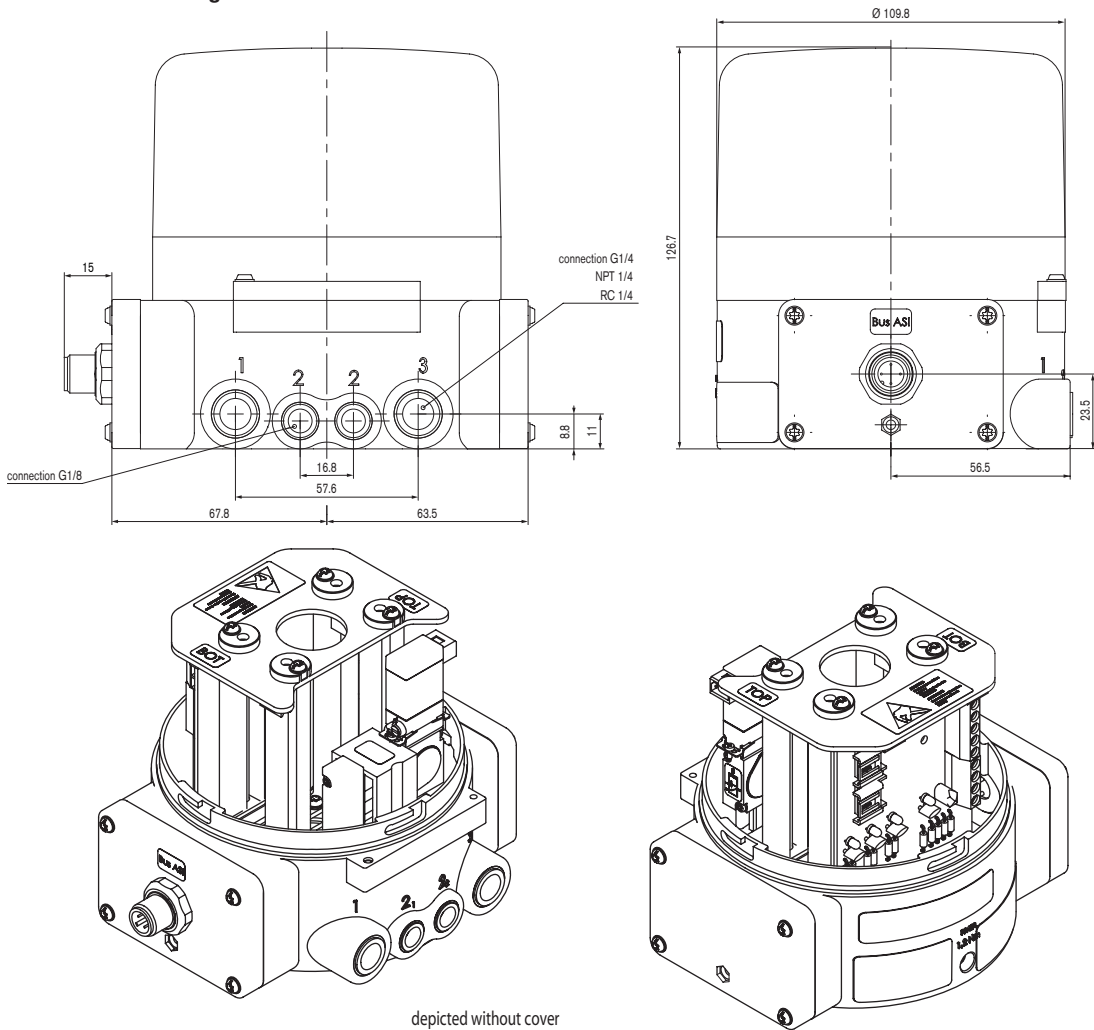
| Technical data - type 8631 (ASI) | |
|--|---|
| Profile | S-D.F.F. (Standard slave, max. 31 slaves/master) S-D.A.E. (A/B slave, max. 62 slaves/master) |
| Operating voltage (via bus lines) (separated from bus signal) | 29.5 ... 31.6 V DC according to specification on request |
| Power consumption maximum in normal operation with reduced current | 120 mA ≤ 80 mA ≤ 50 mA (after 100 ms) |
| Output Contact rating Watch-dog function | ≤ 1 W via AS-interface integrated |
| Input Sensor operating voltage Acceptable current load Switching level High Input current High Input current Low | 24 V ± 10% (via AS-interface) ≤ 50 mA short circuit protected ≥ 10 V limited to 6.5 mA ≤ 1.5 mA |
| Electrical connections | M12 flange plug 4-pole Cable screw connection M16x1.5 incl. ASI flat-band cable seal |
| Programming data | see Operating instruction |

| Technical data - type 8631 (DeviceNet) | |
|---|--|
| Profile | Group 2 Only Slave Device; MAC-ID and transmission rate adjustable via DIP switches |
| Operating voltage | 11 ... 25 V DC |
| Power consumption | ≤ 125 mA |
| Output Pull-in current Holding current | 120 mA 80 mA |
| Input "0" "1" | 0 ... 1.5 V ≥ 8 V |
| Electrical connection | M12-Micro Style - flange plug 5-pole (assignment according to DeviceNet specifications) |

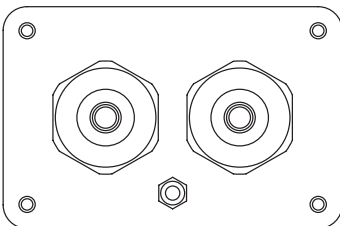
- Flow QNn value Air [l/min] Measurement at +20 °C, 6 bar pressure at valve input and 1 bar pressure differential
- Pressure data [bar]: Overpressure with respect to atmospheric pressure

Dimensions [mm]

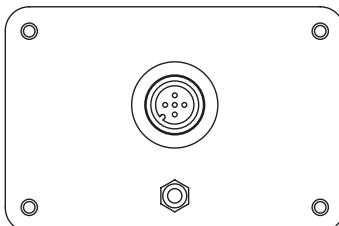
Dimensioned drawing 8631 - Connection M12



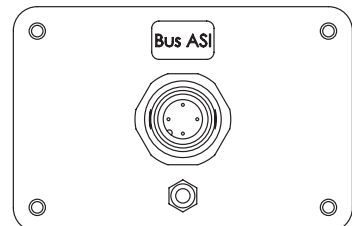
Connection diagram
cable screw connection



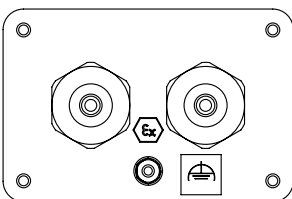
Connection diagram
DeviceNet M12 5-pole



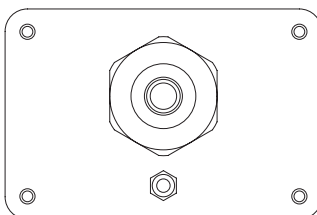
Connection diagram
ASI with M12 4-pole



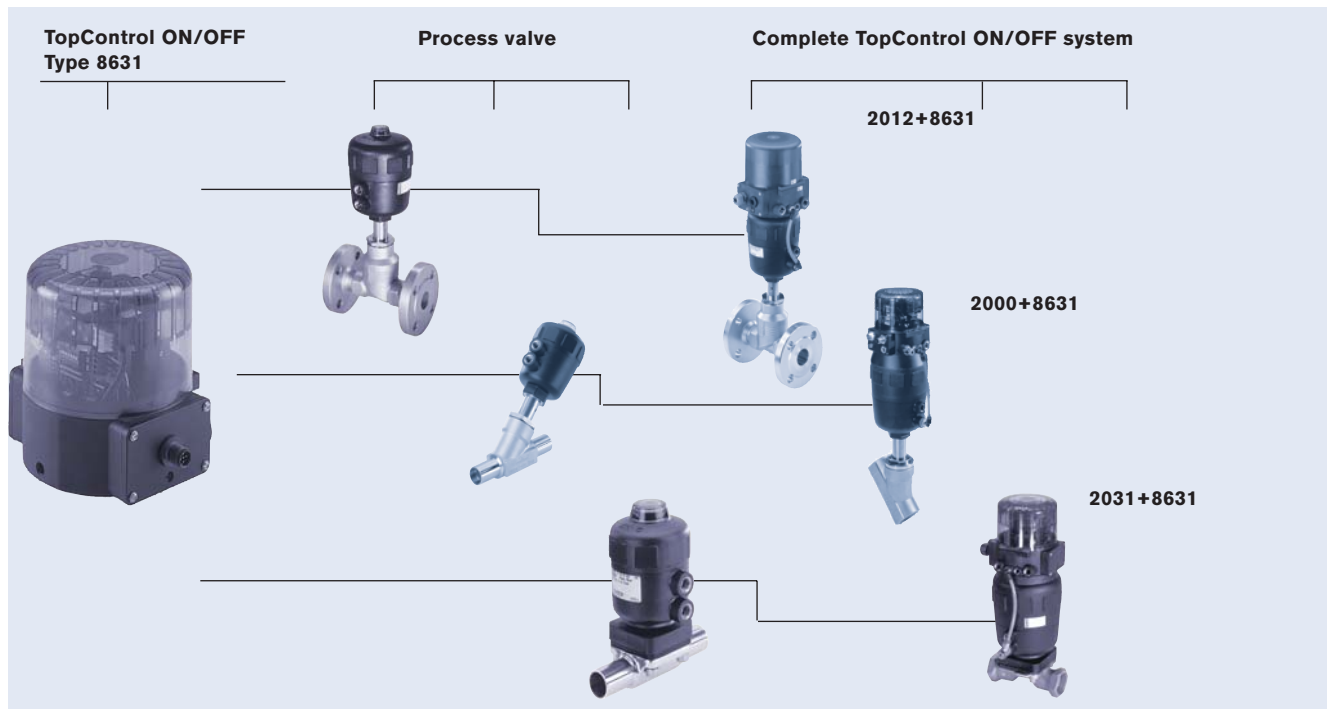
Connection diagram
cable screw connection II 2G EEx ia IIC



Connection diagram
ASI with cable screw connection



Ordering complete TopControl ON/OFF systems



Ordering chart (Extract, further layouts on request)

| Function | 24 V DC | ASI 31 slaves | ASI A/B 62 slaves | DeviceNet | Feedback | Electrical connection | Item no. |
|--|---------|---------------|-------------------|-----------|--------------------------------|-----------------------------|----------|
| Control single-acting actuators | with | without | without | without | 2 mechanical limit switches | Cable connector | 140 637 |
| | with | without | without | without | 2 inductive proximity switches | Cable connector | 147 958* |
| | with | without | without | without | 2 inductive proximity switches | Multipol circular connector | 170 343* |
| | without | with | without | without | 2 inductive proximity switches | Cable connector | 142 021 |
| | without | with | without | without | 2 inductive proximity switches | Multipol circular connector | 142 594 |
| | without | without | with | without | 2 inductive proximity switches | Multipol circular connector | 158 363 |
| | without | without | with | without | 1 inductive proximity switch | Multipol circular connector | 162 764 |
| | without | without | with | without | 2 inductive proximity switches | Cable connector | 162 766 |
| | without | without | with | without | 1 inductive proximity switch | Cable connector | 163 051 |
| | without | without | without | with | 2 inductive proximity switches | Multipol circular connector | 151 903 |
| Control double-acting actuators | without | without | without | with | 2 mechanical limit switches | Multipol circular connector | 157 917 |
| | with | without | without | without | 2 mechanical limit switches | Cable connector | 142 029 |
| | with | without | without | without | 2 inductive proximity switches | Cable connector | 142 030 |
| | without | with | without | without | 2 inductive proximity switches | Cable connector | 142 031 |
| | without | with | without | without | 2 inductive proximity switches | Multipol circular connector | 142 045 |
| | without | without | with | without | 2 inductive proximity switches | Multipol circular connector | 162 767 |
| Position feedback; without control function | without | with | without | without | 2 inductive proximity switches | Cable connector | 163 052 |
| | with | without | without | without | 2 mechanical limit switches | Cable connector | 146 643 |
| | without | with | without | without | 2 inductive proximity switches | Multipol circular connector | 146 642 |

* II 2G EEx ia IIC T6 ATEX approval

Ordering information

Ordering information for complete TopControl systems

A TopControl ON/OFF will only be supplied together with a process valve as a complete TopControl system.

For the selection of a suitable process valve, please consult the data sheets for the Types 2000, 2012, 2030, 2031K, 2652, 2655, 2658, 2672 and 2675 verwenden.

Information required for the ordering of a complete TopControl system

- Item no. of the TopControl ON/OFF
- Item no. of the selected process valve
- Remark "TopControl System"

Order two components and receive a fully-assembled and tested TopControl system.

Ordering chart for accessories

| Accessory | Item no. |
|--------------------------------|----------|
| M12 socket ASI or DeviceNet | 917 116 |