



Vibrating level switch

- For universal use as overfill or dry run protection system
- Setup without adjustment
- For food and beverage industry thanks to surface finishing < $0.8 \mu m$
- ATEX approvals ⟨€x⟩



Type 8111 can be combined with...







Type 2712 Globe control valve with TopControl



Type 8644 Valve islands with

electronic I/O



PLC

The 8111 is a vibrating level switch for liquids, using a tuning fork for level detection.

It is designed for industrial use in areas of process technology and can be used in liquids. Typical applications are overfill or dry run protection.

Depending on the version it is also used for monitoring or control of levels in hazardous environments, even for combustible liquids, gases, fogs or vapours.

Due to the simple and rugged measuring system, the 8111 is virtually unaffected by the chemical and physical features of the liquid. It works even under unfavourable conditions such as turbulence, air bubbles, foam generation, buildup or varying products.

General data			
Materials Housing / Cover / Seal ring Wetted parts Tuning fork and process fitting Process seal	PBT, Stainless steel 316L (1.4435) / PC / EPDM Stainless steel 316L (1.4435) Klingersil C 4400 approx. 890 g		
Weight			
Electrical connections	1 or 2 cable glands M20 x 1.5 (depends on output version)		
Process fitting	Thread G, NPT 3/4", G, NPT 1" or Clamp 2"		
Surface finishing quality	Ra < 3.2 μm (thread) / Ra < 0.8 μm (Clamp)		
Viscosity dynamic	0.1 up to 10000 mPa.s (requirement: with density 1)		
Density	0.5 up to 2.5 g/cm³ (selected by DIP switch) or 0.7 up to 2.5 g/cm³		
Fluid temperature	-50 up to 150°C (-58 to 302°F)		
Fluid pressure	-1 to 64 bar (-14.51 to 928.64 PSI)		
Accuracy Hysteresis Delay time / Frequency Output	Approx. 2 mm with vertical installation Approx. 500 ms / Approx. 1200 Hz Double relay output or Namur output		
•	Double relay output of Hamui output		
Environment			
Ambient temperature	-40 up to +70°C (-40 to 158°F) (Operating); -40 up to +80°C (-40 to 176°F) (Storage)		



Floatrical data Campan with va	lan androni			
Electrical data - Sensor with re				
Output	Relay (DPDT), 2 floating spdts			
Power supply	20 to 253 V AC, 50/60 Hz or 20 to 72 V DC			
	(at U > 60 V DC the ambient temperature must be max. 50 °C (122°F))			
Power consumption	1 to 8 VA (AC); approx. 1.3 W (DC)			
Turn-on voltage	min.: 10 mV; max.: 253 VAC, 253 V DC			
Switching current	min.: 10 μA; max.: 5 A (AC), 1 A (DC)			
Breaking capacitance	max. 1250 VA, 50 W			
Modes (adjustable)	A = max. detection or overfill protection B = min. detection or dry run protection			
Delay time	when immersed: 0.5 s when laid bare: 1s			
Electrical data - Sensor with NA	AMUR output			
Output	2 wire current modulation according to NAMUR			
Power supply	Ŭ			
Voltage supply	via connection to an interface according to NAMUR IEC 60947-5-6, approx. 8.2 V			
Open-circuit voltage	U _o approx. 8.2 V			
Short-circuit current	I _U approx. 8.2 mA			
Current consumption	200 401 201 101			
Falling characteristic Rising characteristic	≥ 2.2 mA (blade uncovered) / ≤ 1.0 mA (blade covered) ≤ 1.0 mA (blade uncovered) / ≥ 2.2 mA (blade covered)			
Fault signal	≤ 1.0 mA (blade uncovered) / ≥ 2.2 mA (blade covered)			
Necessary processing system	NAMUR processing system acc. to IEC 60947-5-6 (EN50227/DIN19234)			
Modes (NAMUR output adjustable to	Min.: rising characteristics (High current when immersed)			
falling or rising characteristics)	Max.: falling characteristics (Low current when immersed)			
Standards and approvals				
Protection	IP66/IP67 with M20 x 1.5 gland mounted and tightened			
Overvoltage category	III			
Protection class	I (relay output); II (NAMUR output)			
Standards	. (,			
EMC	EN61326			
Security	EN61010-1			
ATEX ¹⁾	EN50014; EN50020; EN50284			
NAMUR	IEC 60947-5-6 (EN 50227)			
Specifications Ex				
🖘 - Protection	Categories 1/2 G, 2G			
⟨ы⟩ - Certification	Ex ia IIC T6			
Conformity specifications ¹⁾				
Power supply Ui	20 V			
Short circuit rating li	103 mA			
Power limitation Pi	516 mW			
Ambient temperature	-40 up to +85°C (-40 to 185°F) (depend on categories)			
Internal capacity Ci	negligible			
Internal inductivity Li	negligible			

¹⁾ homologation certificate PTB 07 ATEX 2004X



Target applications with type 8111

Chemical industry - solvents



Beside the continuous level measurement, level detection is a main safety characteristic for storage tanks.

Many modern sensors for continuous level measurement, however, are approved as overfill protection system, but a second, physically different measuring principle offers optimum safety and redundancy.

Thanks to the manifold application possibilities, the Type 8111 vibrating level switch is ideal for all applications concerning stock-keeping of liquids. A number of electrical and mechanical versions ensures simple integration into existing processing systems.

Advantages:

- various electrical versions
- product-independent
- universal level detection for all liquids.

Chemical industry - reactors



Thanks to the manifold application possibilities, the Type 8111 vibrating level switch is ideal for all applications concerning stock-keeping of liquids. A number of electrical and mechanical versions ensures simple integration into existing processing systems.

Advantages:

- various electrical versions
- product-independent
- completely gas-tight
- high reliability
- universal level detection for all liquids.

Water/sewage water plants



Chemicals are required for sewage water treatment. They are used for precipitation. Phosphate and nitrate are sedimented and separated. For the sludge treatment and neutralization, acids and solvents are stored apart from lime water and ferric chloride.

These substances are subject to the regulations for water-endangering substances. Therefore overfill protection systems must be mounted on storage tanks.

To avoid overfilling of vessels with toxic products, sensors for level detection are an important safety element.

Advantages:

■ high reproducibility

Food processing industry



The processes in food processing tanks such as e.g. for milk have a high demand to the installed technology. High pressures and temperatures are caused during sterilization and cleaning of the tanks. The installed level sensors must meet the requirements of the hygienic construction. The harmlessness of all wetted materials must be proven and optimum cleanability must be ensured by hygiene-technical design.

The Type 8111 is installed for level detection and as dry run protection system. The tuning fork is highly polished for the use in sensitive foodstuffs such as milk.

Advantages:

- universal level detection for all liquids.
- high resistance sensor materials
- adjustment and maintenance-free

Principle of operation

The tuning fork is piezoelectrically energised and vibrates at its mechanical resonance frequency of approx. 1200 Hz. When the tuning fork is submerged in the product, the frequency changes. This change is detected by the integrated oscillator and converted into a switching command.

The integrated fault monitoring detects the following faults:

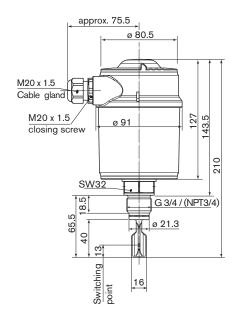
- interruption of the connection cable to the piezoelectric elements $% \left(1\right) =\left(1\right) \left(1\right$
- extreme material wear on the tuning fork
- break of the tuning fork
- absence of vibration.

If one of these faults is detected or in case the power supply fails, the electronics takes on a defined switching condition, e.g. the output transistor blocks (safe condition).

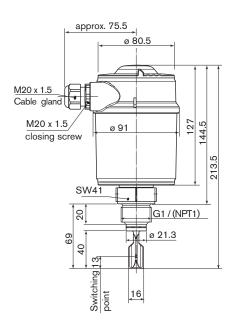


Dimensions [mm]

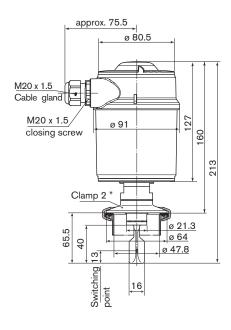
With G or NPT 3/4" connection



With G or NPT 1" connection



With Clamp 2" connection





Ordering chart for the vibrating level switch Type 8111

Output	Power supply	Process connection	Electrical	Item no.
Double relay (DPDT) , 20-72 VDC / 2 floating spdts 20 - 250V AC (5A)		G 3/4"	2 cable glands M20 X 1.5	558 110
	20 - 250V AC (5A)	NPT 3/4"	2 cable glands M20 X 1.5	558 111
		G 1"	2 cable glands M20 X 1.5	558 112
		NPT 1"	2 cable glands M20 X 1.5	558 113
		Clamp 2"	2 cable glands M20 X 1.5	558 114
Namur signal - Ex version 8.2 V DC - via an intrinsic safety interface with NAMUR input	G 3/4"	1 cable gland M20 X 1.5	558 115	
	interface with NAMUR input	G 1"	1 cable gland M20 X 1.5	558 116

Further versions on request

Port connection

Clamp 1"; 1"1/2 DIN 11851 Flange SMS

Neumo BioControl®

Materials
ECTFE, enamel, Hastelloy C4 or PFA for flange connection

Ra < 0.3 μm for Clamp connection

Temperature -50 ... 250°C

Ordering chart accessories

Description	Item no.
Set with 2 reductions M20 x 1.5 / NPT1/2" + 2 neoprene flat seals for cable gland + 2 screw-plugs M20 x 1.5	551 782



Vibrating level switch Type 8111 - request for quotation Note You can fill out the fields directly in the PDF file before printing out the form. Please fill in and send to your local Bürkert Sales Centre* with your inquiry or order. Company: Contact person: Customer No.: Department: Tel. / Fax.: Address: Postcode / Town: E-mail: Vibrating level switch 8111 Quantity: Desired delivery date: ■ Process fitting connection: G 3/4" NPT 3/4" **External thread** ☐ G 1" ■ NPT 1" 1"1/2 ____1" 2" Clamp ☐ DN 25 ■ DN 40 ☐ DN 50 Flange ■ DN 25 ■ DN 32 ■ DN 40 ■ DN 50 **DIN 11851** ■ DN 38 **SMS** 1145 ■ DN 51 ■ Special rugosity ☐ No Yes with Ra ext. = 0.8 μm \square Yes with Ra ext. = 0.3 μ m Double relay and ■ NAMUR and Output signal and power supply 20-253 V AC - 20-72 V DC 8-15 V DC ■ ATEX approval only with Namur Output ☐ No