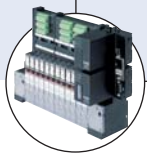


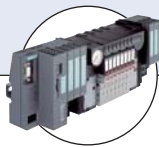
Type 6524 can be combined with...



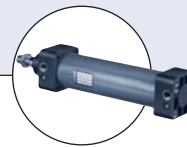
Type 8640
Valve island



Type 2031
Diaphragm valve



Type 8644
Valve island



Type 0044
Cylinder

3/2-way and 2 x 3/2-way Solenoid Valve for pneumatics

- Compact design
- Single and manifold mounting
- Low power consumption
- Fast response times
- Space saving (2 x 3/2-way version)

The Type 6524 consists of the pilot flipper solenoid valve Type 6144 and a pneumatic seat valve. The flipper principle allows switching of high pressures together with low power consumption and fast response times.

All valves are equipped with manual override as a standard.

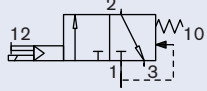
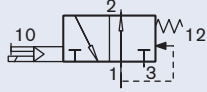
The 2 x 3/2-way valve version is the combination of two pilot flipper solenoid valves Type 6144 and a pneumatic seat valve.

Technical data	3/2-way valve	2 x 3/2-way valve
Orifice	DN 4.0	
Body material	PPS, PA	
Seal material	FKM, NBR	
Medium	Lubricated, oilfree, dry compressed air; neutral gases (5µm filter recommended)	
Medium temperature	-10 to +50 °C	
Ambient temperature	-10 to +55 °C	
Manual override	Standard	
Port connection	Flange for MP11	
Pneumatic module	Type MP11 with M5, M7, push-in connection Ø 6 mm	
Voltage tolerance	±10%	
Cycle rate	approx. 1000 c.p.m.	
Voltage	24 V DC *	
Nominal power	0.8 W	2 x 0.8 W
Duty cycle	Continuous operation (100% ED)	
Electrical connection on valve	Rectangular plug with 2-pole raster 5.08 mm	Rectangular plug with 3-pole raster 2.54 mm
Type of protection	IP 40 with rectangular plug	
Protection class	3 acc. to VDE 0580	
Weight	20 g	40 g
Mounting	with 2 screws M2 x 20	with 2 screws M2 x 28
Installation	As required, preferably with actuator upright	
Response times [ms]	Measurement acc. to ISO 12238	
Opening	< 10ms	
Closing	< 10ms	

* 10% residual ripple allowed

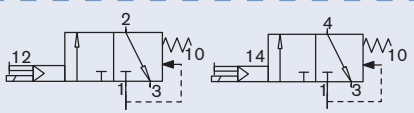
Ordering chart for valves

3/2-way solenoid valve

Circuit function	Orifice [mm]	Q _N value air [l/min] ²⁾	Pressure range [bar] ³⁾	Voltage/frequency [V/Hz]	Item no.
C 3/2-way valve 	4	300	Vac.-10 ¹⁾	24V/DC *	186 258
			1-10	24V/DC *	186 257
			2.5-10	24V/DC *	184 043
D 3/2 way valve 	4	300	2.5-10	24V/DC *	184 400

* 10% residual ripple allowed

2 x 3/2-way solenoid valve

Circuit function	Orifice [mm]	Q _N value air [l/min] ²⁾	Pressure range [bar] ³⁾	Voltage/frequency [V/Hz]	Integrated power savings electronics	Item no.
C 2 x 3/2 way valve 	4	300	Vac-10 ¹⁾	24V/DC *	Yes ⁴⁾	186 259
			2.5-10	24V/DC *	Yes ⁴⁾	186 260
			2.5-10	24V/DC *	No	204 710

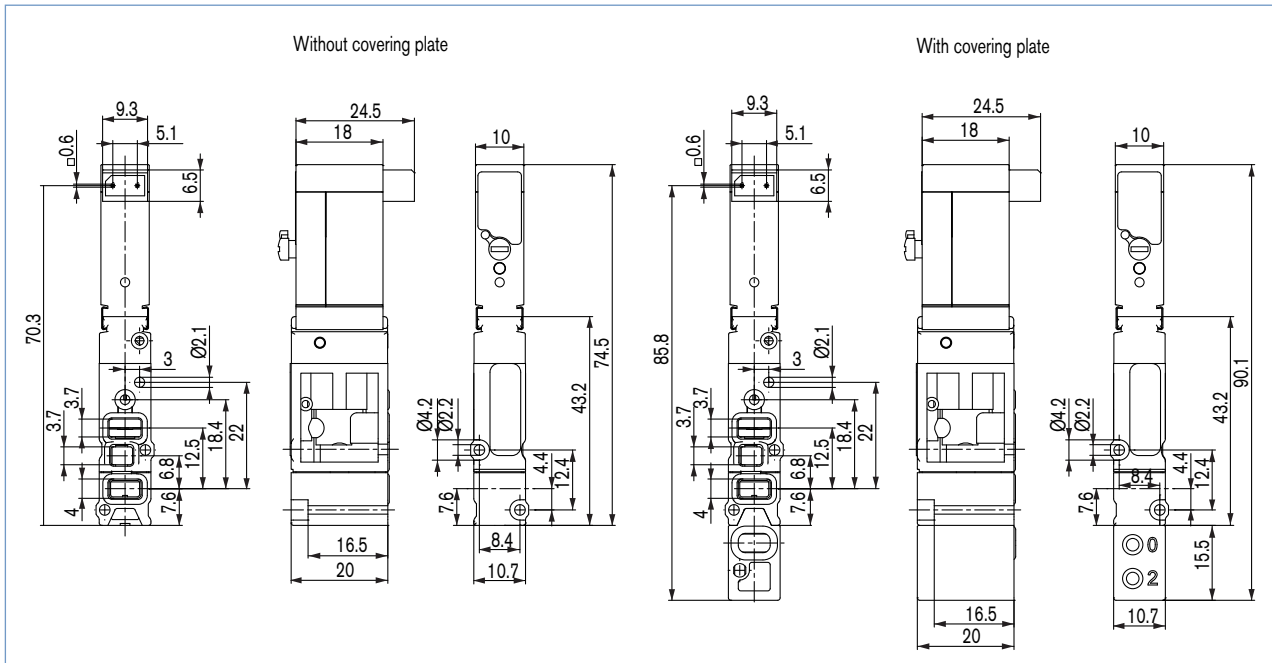
* 10% residual ripple allowed

¹⁾ Version with auxiliary pilot air²⁾ Measured at +20°C, 6 bar pressure at valve inlet and 1 bar pressure difference³⁾ Measured as overpressure to the atmospheric pressure⁴⁾ Applicable on valve island 8640, AirLine system 8644 or valve blocks

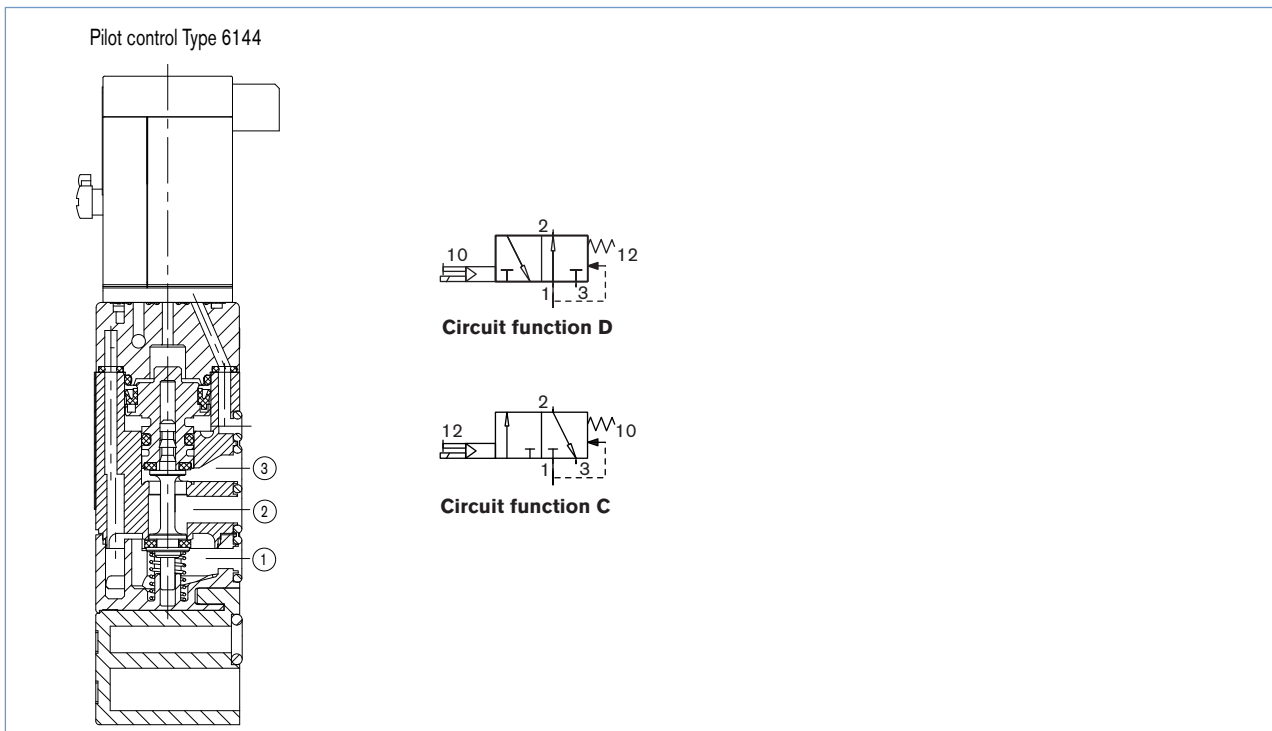
Ordering chart for accessories

Accessory	Version	Features	Item no.
Rectangular cable plug for 6524 single valve	Raster 5.08 mm	with 3 m cable 2-pins	133 486
		with 300 mm flying leads 2-pins	644 068
		with 2 single contacts	644 067
Covering plate for 5/2-way valve position Covering plate for 2 x 3/2-way valve position	Complete	for 1 unused valve position	650 373
		for 1 unused valve position	661 092
Pneumatic connector module	Left	Push-in connection Ø 10 mm	144 752
		G 1/4	144 750
		NPT 1/4	144 751
	Right	Push-in connection Ø 10 mm	144 755
		G 1/4	144 753
		NPT 1/4	144 754
Pneumatic basic module MP11, 2 valves wide	Push-in connection Ø 6 mm	without check valve	144 903
		with check valve in R	144 909
		without check valve for 2 x 3/2-way valve	170 261
		with check valve in R+S for 2 x 3/2-way valve	170 266
	Connection M5	without check valve	144 904
		with check valve in R	144 910
		without check valve for 2 x 3/2-way valve	170 262
		with check valve in R+S for 2 x 3/2-way valve	170 275
	Connection M7	without check valve	144 905
		with check valve in R	144 911
		without check valve for 2 x 3/2-way valve	170 263
		with check valve in R+S for 2 x 3/2-way valve	170 276
Pneumatic basic module MP11, 8 valves wide	Push-in connection Ø 6 mm	without check valve	144 912
		with check valve in R	144 918
		without check valve for 2 x 3/2-way valve	170 279
		with check valve in R+S for 2 x 3/2-way valve	170 285
	Connection M5	without check valve	144 913
		with check valve R	144 919
		without check valve for 2 x 3/2-way valve	170 281
		with check valve in R+S for 2 x 3/2-way valve	170 286
	Connection M7	without check valve	144 914
		with check valve in R	144 920
		without check valve for 2 x 3/2-way valve	170 282
		with check valve in R+S for 2 x 3/2-way valve	170 287

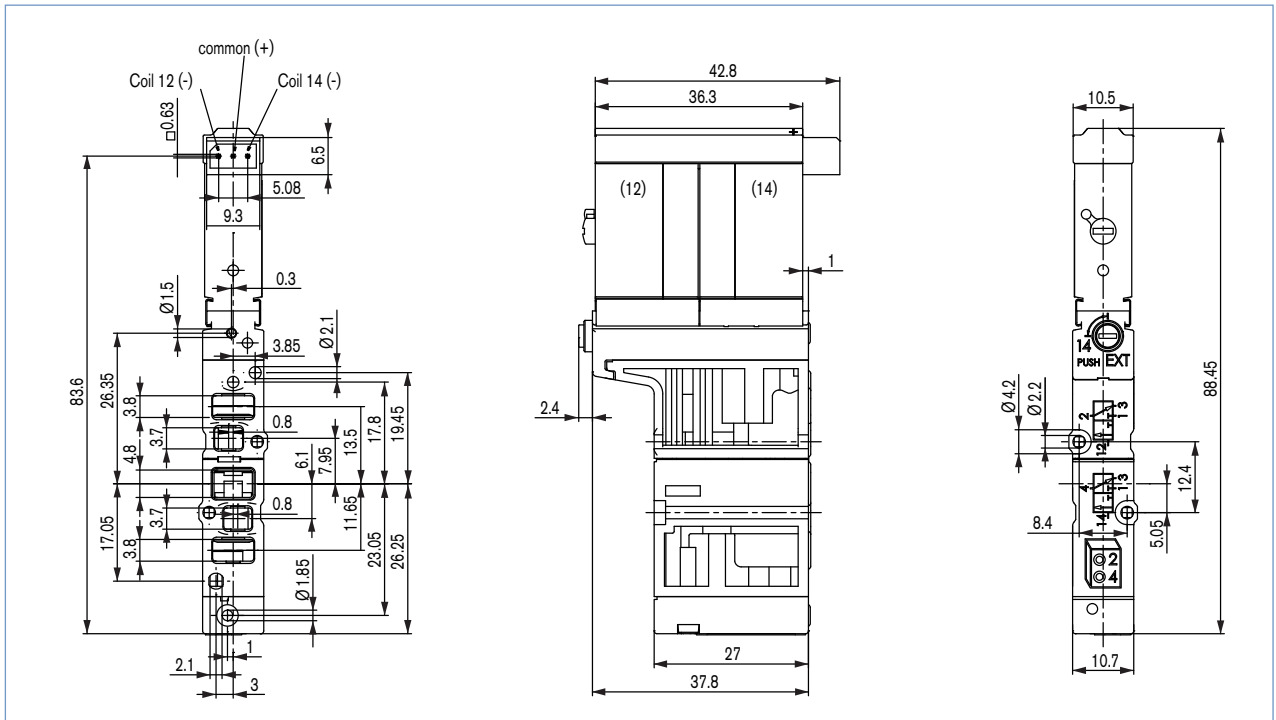
Dimensions [mm] 3/2-way solenoid valve



Sectional drawing 3/2-way solenoid valve



Dimensions [mm] 2 x 3/2-way solenoid valve



Sectional drawing 2 x 3/2-way solenoid valve

