

## 2/2-way Solenoid Valve for neutral media and steam



Type 6038 can be combined with...



**Type 2508**  
Cable plug



**Type 1078**  
Timer unit



**Type 2511**  
ASI cable plug



**Type 8600**  
Dosing control

- Piston-operated valve with pressure relief
- Switches without differential pressure
- For neutral media and steam
- Temperatures up to +160 °C
- Fast switching

The Type 6038 valve is a 2/2-way solenoid valve with direct acting switching character, closed by spring force. It is pressure-relieved and switches without differential pressure.

The magnetic core is linked to the seat tube. When the magnetic core is activated, a drilled hole is opened up by a pre-stroke. The core area within the valve is relieved of pressure, and the valve is opened through magnetic force. In the inactive state, the valve is closed by a pressure spring. In doing this, the closing force of the spring is assisted by the pressure of the medium on the magnetic core.

### Caution waterhammer danger!

The valves switch very quickly. If liquid media is used with high differential pressures, high pressure peaks (waterhammer) can occur.

### Technical data

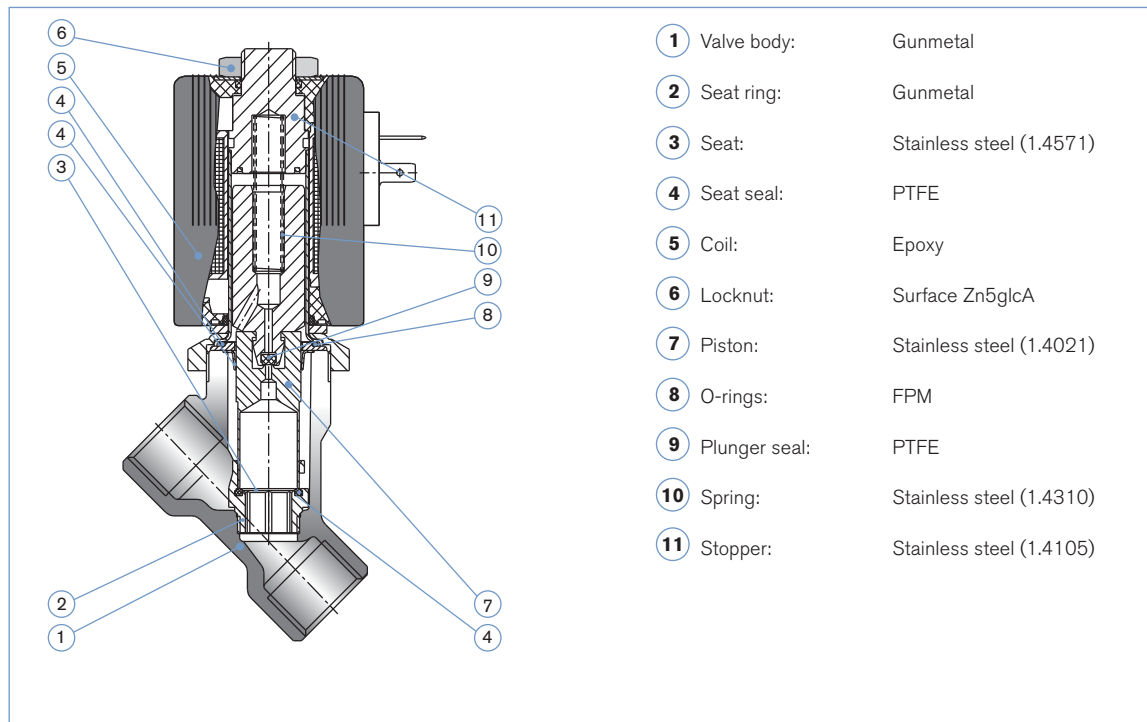
<b>Orifice</b>	DN 12
<b>Body material</b>	Gunmetal
<b>Valve internals</b>	Stainless steel and brass
<b>Seal material</b>	PTFE
<b>Media</b>	Neutral media, preferably steam
<b>Media temperature</b>	0 to +160 °C
<b>Ambient temperature</b>	Max. +55 °C
<b>Operating voltage</b>	DN 12 other voltages
	24/110/230 V / 50-60 Hz on request
<b>Voltage tolerance</b>	±10%
<b>Duty cycle</b>	100% continuous rating
<b>Electrical connection</b>	Tag connector sideways acc. DIN EN 175301-803 Form A (for cable plugs Type 2508, see Accessories)
<b>Protection class</b>	IP 65 with cable plug

## Technical data

Orifice [mm]	Port connection [inch]	Kv value water (m <sup>3</sup> /h)	Pressure range [bar] <sup>1)</sup>	Power consumption		Response times		Weight [kg]
				Inrush [VA]	Hold [VA/W]	Opening [ms]	Closing [ms]	
12	G 3/8, G 1/2	2.2	0-10	106	38/18	20	60	0.9

- Kv value [m<sup>3</sup>/h]: Flow rate value for water, measured at +20 °C, 1 bar<sup>1)</sup> Pressure at valve inlet and 1 bar pressure difference
- Response times [ms]: Measures at valve outlet at 6 bar<sup>1)</sup> and +20 °C acc. to ISO 12238  
*Opening:* Pressure build up 0 ... 90 %  
*Closing:* Pressure relief 100 ... 10 %

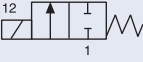
## Materials



1	Valve body:	Gunmetal
2	Seat ring:	Gunmetal
3	Seat:	Stainless steel (1.4571)
4	Seat seal:	PTFE
5	Coil:	Epoxy
6	Locknut:	Surface Zn5glcA
7	Piston:	Stainless steel (1.4021)
8	O-rings:	FPM
9	Plunger seal:	PTFE
10	Spring:	Stainless steel (1.4310)
11	Stopper:	Stainless steel (1.4105)

## Ordering chart for valves (other versions on request)

All valves with gunmetal body, supplied without cable plug (see Accessories)

Circuit function	Orifice [mm]	Kv value water [m <sup>3</sup> /h]	Pressure range [bar]	Port connection	Seal material	Voltage/frequency [V/Hz]	Item no.
A 2/2-way valve NC 	12	2.2	0-10	G 3/8	PTFE	024/50-60	140 427
						110/50-60	140 428
						230/50-60	140 429
				G 1/2	PTFE	024/50-60	140 430
						110/50-60	140 431
						230/50-60	140 432

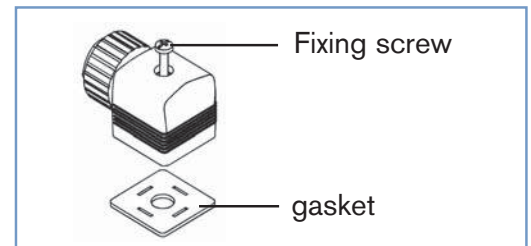
## Ordering chart for valves (cable plug Type 2508 acc. DIN EN 175301-803 Form A)

The delivery of a cable plug includes the flat seal and the fixing screw (galvanised and chrome-plated): In the case of stainless steel valves, we recommend a cable plug with a stainless steel screw (see ordering chart, without circuitry)

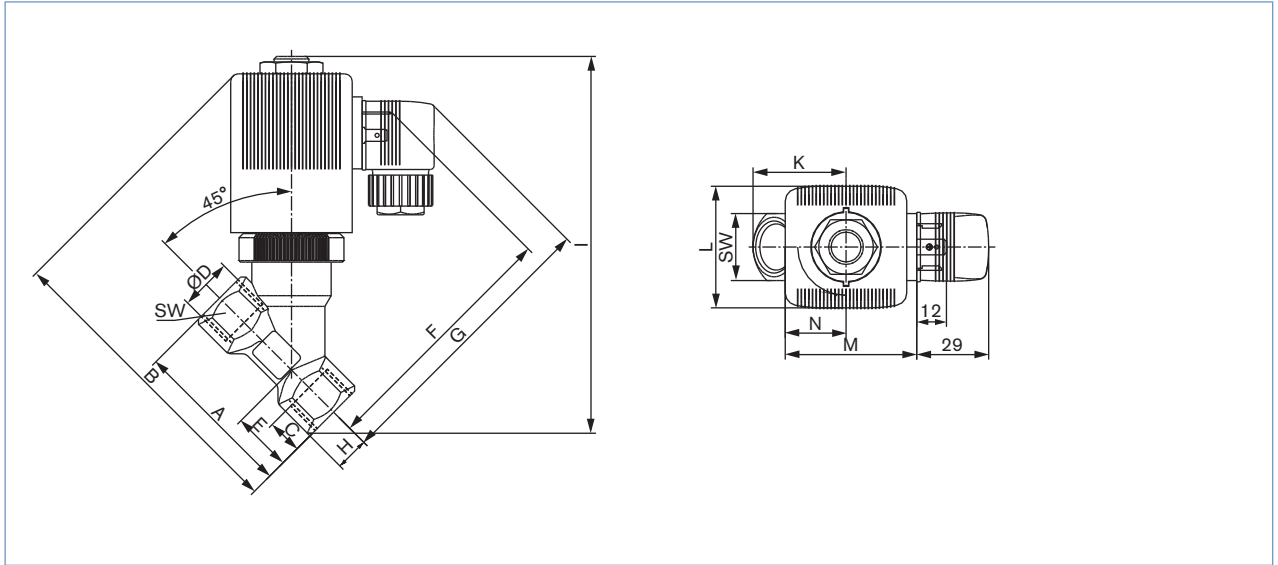
Circuitry version	Voltage	Item no.
Without circuitry, standard	0-250 V AC/DC	008 376
Without circuitry, SS screw	0-250 V AC/DC	132 445
Without circuitry, silicone seal <sup>1)</sup>	0-250 V AC/DC	131 874
With LED	12-24 V AC/DC	008 360
With LED and varistor	12-24 V AC/DC	008 367
With LED	200-240 V AC/DC	008 362
With LED and varistor	200-240 V AC/DC	008 369
Further versions please see Datasheet Type 2508		

<sup>1)</sup> Silicone seal for higher temperatures; otherwise NBR flat seal

### Cable plug Type 2508



## Dimensions [mm]



Orifice [mm]	Ø D port conn. [inch]	C thread depth [mm]	A [mm]	B [mm]	E [mm]	F [mm]	G [mm]	H [mm]	I [mm]	K [mm]	L [mm]	M [mm]	N [mm]	SW [mm]
12	G 3/8	12	65	124.5	24	102	116	13.5	152	37.5	49	53	24.5	27
12	G 1/2	14	65	124.5	24	102	116	13.5	152	37.5	49	53	24.5	27