



# 2/2-Way Solenoid Control Valve

- Excellent range (1:200)
- Very good response
- Compact valve design
- Orifice sizes 2 ... 8 mm
- Port connection 3/8" and 1/2"

Type 2875 can be combined with..







Type 8605 Digital control electronics Cable plug DIN-rail version



Type 2508



Universal controller

The direct-acting solenoid control valve Type 2875 is used as the regulating unit in control loops. Due to an elastomeric seat seal the valve closes tight (integrated shut-off function), up to the DN specific nominal pressure, see ordering chart on page 3. The plunger of the valve is assembled frictionless, which leads to an extraordinary adjustment characteristic. This valve is particularly suitable for demanding

control tasks (high control range, dry gases, etc.).

#### Circuit function A



direct acting 2-way solenoid control valve, normally closed

Valve control takes place through a PWM signal 1). The duty cycle of the PWM signal determines the coil current and hence the position of the plunger. Optionally the valve can also be driven with DC voltage.

Please note the sizing comments for such a control valve on page 2.

- 1) PWM pulse width modulation
- <sup>2)</sup> Pressure data [bar]: Measured as overpressure to the atmospheric pressure, orifice further depends on nominal pressure
- 3) Maximum value, value depends on operating pressure
- 4) Characteristic data of control behaviour depends on process conditions
- 5) by flow measurement

Technical Data - Valve						
Body material	Brass, stainless steel					
Seal material	FKM, EPDM on request					
Medium	Neutral gases, liquids on request					
Pressure range	0 25 bar <sup>2)</sup>					
Medium temperature	-10 +90 °C					
Ambient temperature	max. +55 °C					
Power supply	24 V DC					
PWM frequency	900 Hz					
Power consumption	16 W					
Max. coil current 3)	750 mA					
Duty cycle	100% continuously rated					
Port connection	G 3/8, G 1/2, NPT 3/8, NPT 1/2					
Electrical connection	Tag connector (DIN EN 175301-803 Form A)					
Installation	As required, preferably with actuator in upright position					
Typical control data 4)						
at PWM-Control						
Hysteresis	< 5%					
Repeatability	< 0.5% FS <sup>5)</sup>					
Sensitivity	< 0.25% FS <sup>5)</sup>					
Span	1:200					
Response time (10 -90%) 25 ms						
Protection class - valve IP65						
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The valve control can take place through the control electronics of Type 8605, which converts an analogue input signal into a PWM signal.

#### Further functional features of the Type 8605 electronic control unit:

- Temperature compensation for coil heating by internal current regulation
- · Simple adaptation of zero and span settings
- Ramp function to dampen fast set point changes



#### Characteristics of a solenoid control valve

# K<sub>V</sub> 1,0 K<sub>Vs</sub> 0,9 0,8 0,7 0,6 0,5 0,4 0,3 0,2 0,1 0,0 5 10 [V] 4 12 20 [mA] 0 10 20 [mA]

#### Advice for valve sizing

In continuous flow applications, the choice of an appropriate valve size is much more important than with on/off valves. The optimum size should be selected such that the resulting flow in the system is not unnecessarily reduced by the valve. However, a sufficient part of the pressure drop should be taken across the valve even when it is fully opened.

# Recommended value: $\Delta p_{\text{valve}}\!>\!$ 25 % of total pressure drop within the system

Otherwise, the ideal, linear valve curve characteristic is changed.

If the differential pressure (difference between inlet and outlet pressure) exceeds half the value of the nominal pressure, the characteristics may change.

For that reason take advantage of Bürkert competent engineering services during the planning phase!

# Determination of the k, value

Pressure drop	k <sub>v</sub> value for liquids [m³/h]	k <sub>v</sub> value for gases [m³/h]		
Subcritical $p_2 > \frac{p_1}{2}$	$= Q \sqrt{\frac{\rho}{1000 \Delta p}}$	$=\frac{Q_{\scriptscriptstyle N}}{514}\sqrt{\frac{-T_{\scriptscriptstyle 1}\rho_{\scriptscriptstyle N}}{p_{\scriptscriptstyle 2}\Delta p}}$		
Supercritical $p_2 < \frac{p_1}{2}$	$= Q \sqrt{\frac{\rho}{1000 \Delta p}}$	$=\frac{Q_{\scriptscriptstyle N}}{257p_{\scriptscriptstyle 1}}\sqrt{T_{\scriptscriptstyle 1}\rho_{\scriptscriptstyle N}}$		

$k_v$	Flow coefficient	[m <sup>3</sup> /h] <sup>6)</sup>
$Q_N$	Standard flow rate	$[m_N^3/h]^{7)}$
$p_1$	Inlet pressure	[bar] <sup>8)</sup>
$p_2$	Outlet pressure	[bar] <sup>8)</sup>
$\Delta p$	Differential pressure p <sub>1</sub> -p <sub>2</sub>	[bar]
ρ	Density	[kg/m³]
$\rho_{N}$	Standard density	[kg/m³]
Τ,	Medium temperature	[(273+t)K]

- $^{\text{6)}}$  measured for water ,  $$\Delta p=1$\; bar, over the value <math display="inline">$$
- At reference conditions 1.013 bar and 0°C (273K)
- 8) Absolute pressure



#### Ordering chart

#### All valves with FKM seal

Circuit	Orifice [mm]	Port connection	k,s value water [m³/h] <sup>9)</sup>	Q <sub>nn</sub> value [I/min] <sup>10)</sup>	Nominal pressure <sup>11)</sup> [bar]	Max. differential pressure [bar]	Item no. Brass	Item no. Stainless steel
<b>A</b> 2/2-way	2	G 3/8	0.12	129	25	12.5	236 897	236 899
Normal closed (NC)		NPT 3/8	0.12	129	25	12.5	236 898	236 900
	3	G 3/8	0.25	270	10	5	236 901	236 903
A		NPT 3/8	0.25	270	10	5	236 902	236 904
	4	G 3/8	0.45	485	8	4	236 905	236 910
, P		NPT 3/8	0.45	485	8	4	236 908	236 912
		G 1/2	0.45	485	8	4	236 906	236 911
		NPT 1/2	0.45	485	8	4	236 909	236 913
	6	G 1/2	0.80	862	4	2	236 915	236 919
		NPT 1/2	0.80	862	4	2	236 917	236 921
	8	G 1/2	1.10	1186	2	1	236 922	236 924
		NPT 1/2	1.10	1186	2	1	236 923	236 925

<sup>&</sup>lt;sup>9)</sup>  $k_{v_s}$  value: Flow rate value for water, measured at +20 °C and 1 bar pressure differential over a fully opened valve. <sup>10)</sup>  $Q_{N_m}$  value: Flow rate for air with inlet pressure of 6 bar, 1 bar pressure differential and +20 °C.

Note: Please note that the valves are delivered without control electronics and cable plug (see accessory ordering information).

# Ordering chart - variants for higher differential pressure

#### All valves with FKM seal

Circuit function	Orifice [mm]	Port connection	k.g-value water [m³/h]	Q <sub>nn</sub> value [ɪ/min]	Nominal pressure [bar]	ltem no. Brass	Item no. Stainless steel
	2.0	G 3/8	0.12	129	25	239 040	239 085
A	3.0	G 3/8	0.25	270	10	239 086	239 087
4 F 1 Î	4.0	G 3/8	0.45	485	8	239 088	239 089
	6.0	G 1/2	0.80	862	4	239 090	239 091
	8.0	G 1/2	1.10	1186	2	239 092	239 093

Note: The following technical data changes compared with the data on page 1:

- PWM frequency 500 Hz, span 1:100.
- Other connection variations (sub-base, NPT) on request<

# **Further versions on request**





Oxygen version Parts oil-, fat- and silicon free





O<sub>the</sub> value. Flow fate for air with finel pressure of o bar, i bar pressure differential affects of the pressure (difference between inlet and outlet pressure) above half of the nominal pressure there are discontinuities in the valve's characteristics possible.



# Ordering chart for accessories

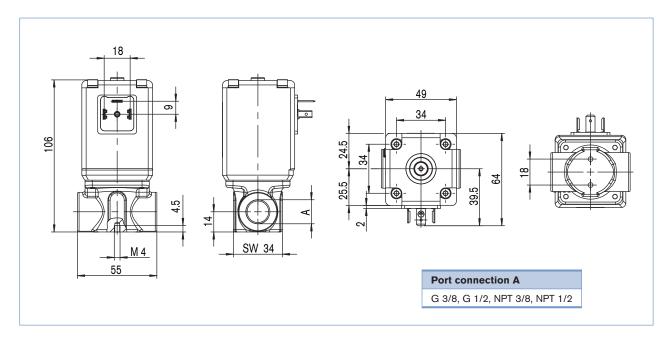
# Cable plug 2508 acc. to DIN EN 175301-803 Form A

The delivery of a cable plug includes the flat seal and fixing screw

Circuitry	Voltage / frequency	Item no.
None	0 - 250 V AC/DC	008 376
None, with 3 m cable	0 - 250 V AC/DC	783 573

Control elecronics, Type 8605 - please see datasheet

# Dimensions [mm]





# Design data for solenoid control valves

Please fill out this form and send to your local Bürkert Sales Centre\* with your inquiry or order

Note	
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You ca	n fill out ds directl) DDF file
the flet	PDF file
care	ייוט ב י
out th	ne form.

Company	Contact person
Customer No	Department
Address	Tel./Fax
Postcode/Town	E-mail

= Mandatory fields			Quantity		Requested delivery date
Process data					
Medium					
State of medium		liquid		gaseous	
Medium temperature			°C		
Maximum flow rate	Q <sub>nom =</sub>		Unit:		
Minimum flow rate	Q <sub>min</sub> =		Unit:		
Inlet pressure at nominal operation	p <sub>1</sub> =		barg		
Outlet pressure at nominal operation	p <sub>2</sub> =		barg		
Max. inlet pressure (nominal pressure)	p <sub>1max</sub> =		barg		
Ambient temperature			°C		
Additional specifications					
		¬		Chairdana ahaal	
Body material	L	Brass		Stainless steel	
Seal material		FKM		other	

 $\textbf{Note:} \ \ \mathsf{Please} \ \ \mathsf{state} \ \ \mathsf{all} \ \ \mathsf{pressure} \ \ \mathsf{loarg}].$ 

# Standard series of solenoid control valves

