



## 2/2-way proportional valve

- High sensitivity
- 0 to 25 bar
- DN 2 to 8 mm
- G 3/8 and G 1/2

Type 2835 can be combined with...









Type 8605

Digital control electronics Digital control electronics Cable plug Cable plug version

DIN-rail version

Universal controller

The direct-acting proportional valve Type 2835 can be used as a control valve for process control and is suitable for technical vacuum. Low hysteresis, high repeatability and high sensitivity ensure superior regulation behaviour. Thanks to an elastomeric sealing, the valve closes tightly and securely.

#### Circuit function A



Direct acting 2-way proportional valve, normally closed

Valve control takes place through the control electronics of Type 8605, which converts an analogue input signal into a PWM signal  $^{1)}$ .

Further, functional features of the Type 8605 electronic control unit:

- Temperature compensation for coil heating by internal current regulation
- Simple zero and span settings
- Ramp function to dampen fast status changes

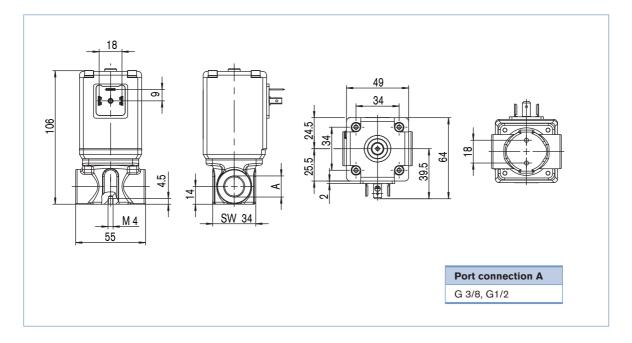
Technical Data - valve						
Body material	Brass, Stainless steel					
Seal material	FKM, EPDM on request					
Media	Neutral gases, liquids					
Medium temperature	-10 +90 °C					
Ambient temperature	max. +55 °C					
Viscosity	max. 21 mm <sup>2</sup> /s					
Operating voltage	24 V DC					
Power consumption	16 W					
Duty cycle	100 % continuously rated					
Port connection	G 3/8, G 1/2, NPT 3/8, NPT 1/2					
Electric connection	Cable plug (DIN EN 175301-803 Form A)					
Installation	As required, preferably with actuator in upright position					
Typical control data <sup>2)</sup> Hysteresis Repeatability Sensitivity Turn-down ratio	< 5 % < 0,25 % of F.S. < 0,25 % of F.S. 1:100					
Protection class - valve	IP65					

<sup>1)</sup> PWM pulse-width modulation

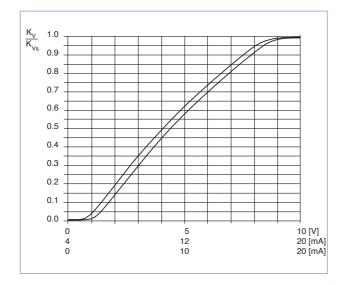
<sup>&</sup>lt;sup>2)</sup> Characteristic data of control behaviour depends on process conditions



#### Dimensions [mm]



### Characteristics of a proportional valve



#### Advice for valve sizing

In continuous flow applications, the choice of appropriate valve size is much more important than with on/off valves. The optimum size should be selected such that the resulting flow in the system is not unnecessarily reduced by the valve. However, a sufficient part of the pressure drop should be taken across the valve even when it is fully opened.

# recommended value: $\Delta \rm p_{\rm valve}$ > 30 % of total pressure drop within the system

For that reason take advantage of Bürkert competent engineering services during the planning phase!

#### Determination of the kv value

Pressure drop	kv value for liquids [m³/h]	kv value for gases [m³/h]		
Subcritical $p_2 > \frac{p_1}{2}$	$= Q \sqrt{\frac{\rho}{1000 \Delta p}}$	$=\frac{\mathbf{Q}_{N}}{514}\sqrt{\frac{T_{1}\rho_{N}}{p_{2}\Delta p}}$		
Supercritical $p_2 < \frac{p_1}{2}$	$= Q \sqrt{\frac{\rho}{1000 \Delta p}}$	$=\frac{\mathbf{Q}_{_{N}}}{257p_{_{1}}}\sqrt{T_{_{1}}\rho_{_{N}}}$		

$k_v$	Flow coefficient	$[m^3/h]^{1)}$
$Q_N$	Standard flow rate	$[m_N^3/h]^{2)}$
$p_1$	Inlet pressure	[bar]3)
p <sub>2</sub>	Outlet pressure	[bar] <sup>3)</sup>
Δp	Differential pressure p <sub>1</sub> -p <sub>2</sub>	[bar]
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- $\begin{array}{lll} \rho & \text{Density} & [kg/m^3] \\ \rho_N & \text{Standard density} & [kg/m^3] \\ T_1 & \text{Temperature if fluid} & [(273+t)K] \\ & \text{medium} \end{array}$
- <sup>1)</sup> measured for water, Δp = 1 bar, via the device
- Standard conditions at 1.013 bar<sup>3)</sup> and 0 °C (273K)
- 3) Absolute pressure



#### Ordering chart for valves

#### All valves with FKM sealing

Circuit	Orifice [mm]	Port connection	k <sub>s</sub> value water [m³/h] <sup>1)</sup>	Q <sub>Nn</sub> value [I/min] <sup>2)</sup>	Maximum pressure [bar] <sup>3)</sup>	Coil power consumption [W]	Maximum coil current [mA]	Item no. Brass body	Item no. Stainless steel body
A 2/2-way	2 4)	G 3/8	0.12	129	25	16	750	175980	175996
normally closed		NPT 3/8	0.12	129	25	16	750	175997	175998
(NC)	4	G 3/8	0.25	270	10	16	750	175999	176000
A		NPT 3/8	0.25	270	10	16	750	176001	176002
		G 3/8	0.45	485	8	16	750	176003	176004
P		NPT 3/8	0.45	485	8	16	750	175995	175984
		G 1/2	0.45	485	8	16	750	176005	176006
		NPT 1/2	0.45	485	8	16	750	175985	175986
	6	G 1/2	0.80	862	4	16	750	175989	175990
		NPT 1/2	0.80	862	4	16	750	175993	175994
	8	G 1/2	1.10	1186	2	16	750	178794	179412
		NPT 1/2	1.10	1186	2	16	750	179305	179306

<sup>1)</sup> kVs value: Flow rate value for water, measured at +20 °C and 1 bar pressure differential over a fully opened valve.

Please note that the valves are delivered without control electronics unit and cable plug (see accessories below).

## Further versions on request



Materials

Seal: FFKM (resistant to aggressive media), EPDM



**Analytical**Oxygen version

Part oil-, fat- and silicon free



**Electrical connection** 

12 V coil



#### Ordering chart for accessories

#### Cable plug Type 2508 according to DIN EN 175301-803 Form A

The delivery of a cable plug includes the flat seal and fixing screw

Circuitry	Voltage / frequency	ltem no.	
None	0 - 250 V AC/DC	008376	
None, with 3 m cable	0 - 250 V AC/DC	783573	

#### **Electronic Control Type 8605**

Please see Datasheet

<sup>&</sup>lt;sup>2)</sup> QNn value: Flow rate value for air with inlet pressure of 6 bar<sup>1)</sup>, 1 bar pressure differential and +20 °C.

<sup>3)</sup> Pressure data [bar]: Overpressure with respect to atmospheric pressure

 $<sup>^{4)}</sup>$  for  $\Delta p > 10$ bar it is possible to get discontinuities in the characteristic curve because of flow conditions in the application



#### 2835

#### Note

You can fill out the fields directly in the PDF file before printing out the form.

### Design data for proportional valves

▶ Please fill out this form and send to your local Bürkert Sales Centre\* with your inquiry or order

Company	Contact person
Customer no.	Dept.
Address	Tel./Fax
Town / Postcode	E-Mail

= Manditory fields			Quantity		Desired delivery d	ate
Process data						
Medium						
State of medium		liquid		gaseous	vaporous	
Medium temperature			°C			
Maximum flow rate	Q <sub>nom</sub> =		Unit:			
Minimum flow rate	Q <sub>min</sub> =		Unit:			
Inlet pressure at nominal operation	p <sub>1</sub> =		barg			
Outlet pressure at nominal operation	p <sub>2</sub> =		barg			
Maximum inlet pressure	p <sub>1max</sub> =		barg			
Ambient temperature			°C			
Additional specifications						
Body material		Brass		Stainless	steel	
Seal material		FKM		other		

 $\textbf{Note} \ \ \mathsf{Please} \ \mathsf{state} \ \mathsf{all} \ \mathsf{pressure} \ \mathsf{values} \ \mathsf{as} \ \mathsf{overpressures} \ \mathsf{with} \ \mathsf{respect} \ \mathsf{to} \ \mathsf{atmospheric} \ [\mathsf{barg}].$