


Tank Bottom Valve, pneumatically operated



- Fully integrated in Bürkert's Process Control Systems
- Monoblock – no welds
- Quality certifications 

Type 2033 can be combined with...



Type 8691

Control head



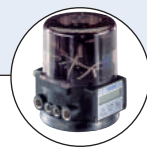
Type 8690

Pneum. control unit with feedback



Type 1062

Electrical position feedback



Type 8630

Positioner Top-Control continuous



Stroke limitation

Min./max. stroke limitation



Type 6012

Pilot valve

The Bürkert Tank Bottom Valve system is designed for control of ultra pure, sterile, aggressive or abrasive fluids. Enables especially optimal filling and emptying vessels with less dead leg.

The valve body consists of a block with no weld seam, machined out of high quality stainless steel. The Tank Bottom Valve has two welding bevels to ease the welding and valve positioning operations.



The high quality diaphragms separate hermetically critical fluids from the actuator. The pneumatic actuator can be controlled by pneumatic pilot valves (single pilot valves, valve islands and control heads). Control function A, normally closed by spring return.

Technical data			
Orifice	DN 8-100		
Body materials	Stainless steel 1.4435BN2 / ASME BPE Fe < 0.5% / C ≤ 0.03%		
Diaphragm materials	EPDM, PTFE/EPDM, advanced PTFE/EPDM		
Actuator materials	PPS (PA for actuator sizes ø 175/225 mm)		
Pilot air ports	Stainless steel 1.4305		
Surface finish	Ra [µm]	Ra [µlnch]	Ra [Grit #]
	internal	internal	internal
mechanical polished	0.6	25	180
electro polished	0.6	25	180
mirror finished ¹⁾	0.25	10	330
Medium temperatures EPDM, PTFE/EPDM, advanced PTFE/EPDM ²⁾ FKM	-10 to +130°C (briefly up to +150°C for steam sterilisation) -10 to +130°C		
Ambient temperature Actuator size < 100 mm Actuator size ≥ 100 mm	+5° to +140°C +5° to +90°C (briefly up to +140°C) (-10° to +60°C with PA actuator)		
Control medium	Neutral gases; air		
Pilot pressure max.	max. 7 bar, see table on p. 2		
Port connections			
Weld end acc. to	EN ISO 1127 / ISO 4200, DIN 11850 Series 0 to 3, SMS 3008, ASME BPE, BS 4825		
Clamp acc. to	ISO 2852 - SMS 3017, ASME BPE, DIN 32676		

¹⁾ Internal Ra < 0.1 µm/4 µlnch/500 Grit: on request

²⁾ Advanced PTFE/EPDM is recommended for sterilization cycle

Content

Valve specifications	System spec. On/Off Classic	Request for quotation
 Type 2033	 Type 8801/8803-DG	Type 8801/8803-DG
Technical data & ordering info. p. 1-6	Ordering info. & technical data p. 7-10	p. 11

Technical data, continued

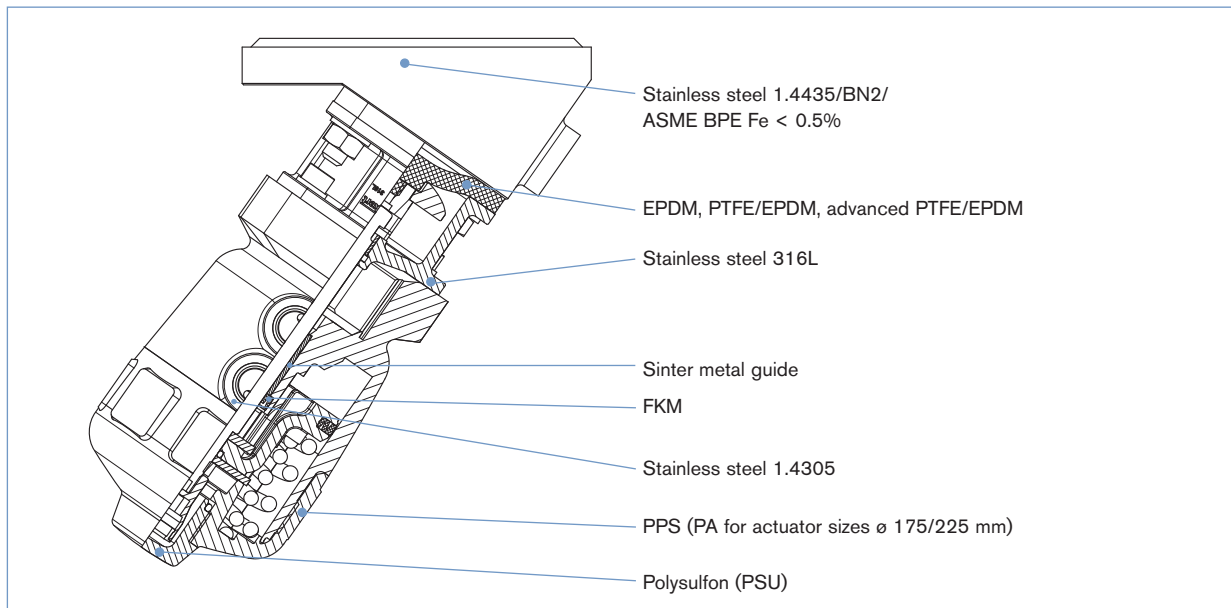
Orifice DN diaphragm [mm]	Actuator size Ø [mm]	Kv-value water [m³/h]	Pilot pressure [bar]	Max. operating pressure (medium) for seal material	
				EPDM, FKM [bar]	PTFE/EPDM, advanced PTFE/EPDM [bar]
8	40	1.0	5.0-7	10	10
15	50	4.0	5.0-7	8.5	5
	63	4.5	5.0-7	10	10
20	63	7.0	5.5-7	10	5
	80	7.5	5.0-7	10	10
25	80	12.0	5.5-7	10	7.5
40	100	30.0	5.5-7	6.5	6
	125	30.5	5.5-7	10	10
50	125	51.5	5.5-7	8	7
80	175	160.0	5.0-7	3	2
	225	160.0	5.0-7	6	5
100	225	235.0	5.0-7	4	2

Approvals/certifications

- Certification of Conformity for Raw Material EN-ISO 10204 3.1
- Attestation of compliance with the order EN-ISO 10204 2.1
- Test report EN-ISO 10204 2.2
- 3A Certification on request
- Certification of Conformity for Pickling and Electropolishing Processes
- Certification of Conformity for the Surface Quality DIN4762-DIN4768-ISO/4287/1
- Certification of Conformity for the 100% Weld inspection of Endoscopy RCCM RSEM ASME
- Attestation of compliance with FDA CFR No. 21.177.1550 for PTFE/EPDM and advanced PTFE/EPDM and 21.177.2600 for EPDM
- USP CLASS VI certification for EPDM and PTFE diaphragm
- Test Certification and Conformity Certification for the Final Assembly of Diaphragm Valves
- ISO 9001 Certification

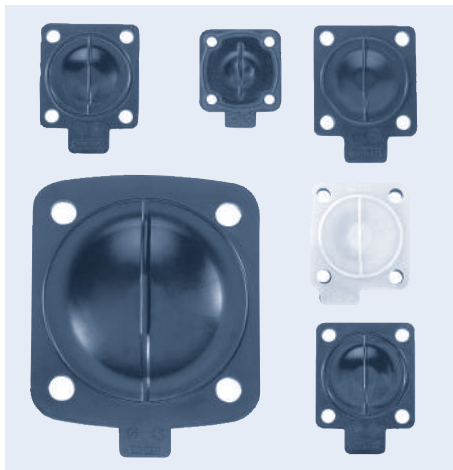
Note: Retrospective manufacturing certification for process diaphragm valves can not be made, therefore please notify when ordering.

Materials



Example of available diaphragm materials

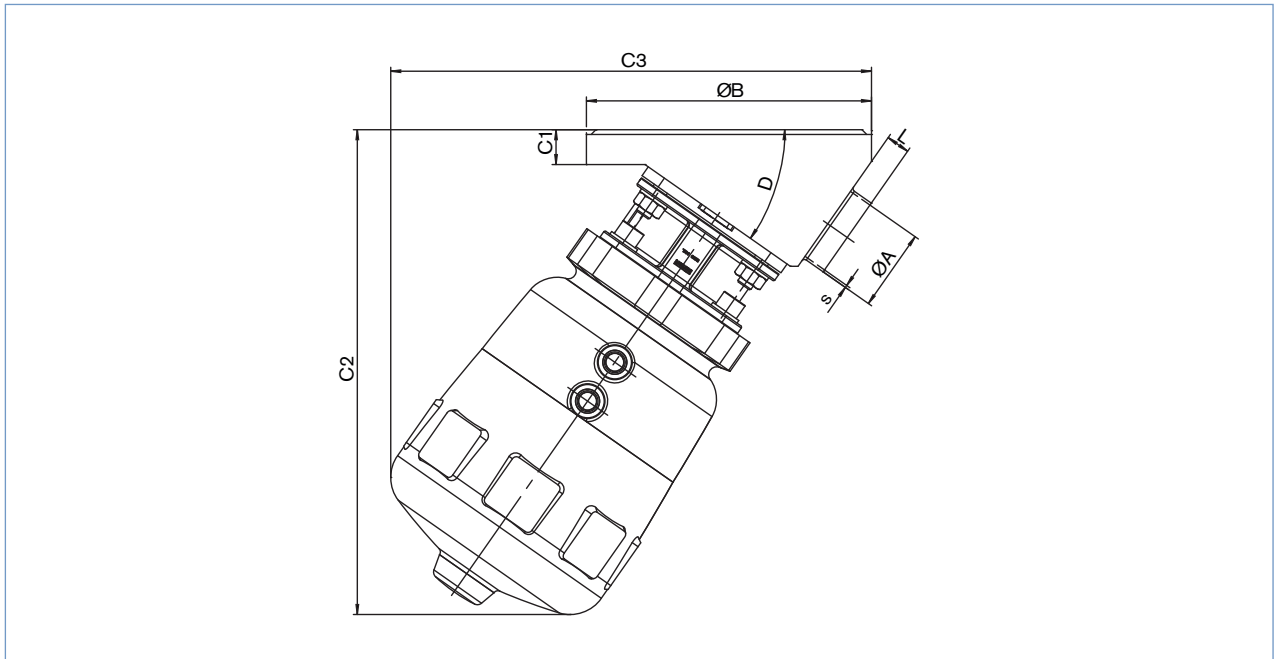
Developed to handle the unique challenges of hygienic and sterile applications, Bürkert offers diaphragms with precise material formula and physical tolerances. Bürkert diaphragms are available in a wide range of materials which have been proven in food & beverage, biotechnology, pharmaceutical and cosmetic industry applications. Diaphragms are tested during development and production to ensure reliability in critical processing environments.



- EPDM (Ethylene Propylene Rubber)
- PTFE/EPDM
- advanced PTFE/EPDM
- FKM
- PTFE/FKM
- NBR

Dimensions [mm]

Body with weld end



EN ISO 1127 / ISO 4200

Orifice seat [mm]	Port connection [mm]	Actuator size [mm]	øA	s	øB	C1	C2	C3	D	L
08	08	40	13.5	1.6	50	8	107	100	35°	5
15	15	50	21.3	1.6	65	12	146	134	35°	3
		63						147		8
20	20	63	26.9	1.6	85	12	171	160	35°	5.6
		80						179		
25	25	80	33.7	2	120	16	183	174	35°	8
		100						192		
40	32	100	42.4	2	150	18	258	260	35°	20
	40	100	48.3	2				260	35°	15
		125		293				291		
50	50	125	60.3	2	180	22	306	304	35°	12
80	65	175	76.1	2	225	20	388	422	40°	16
	80		88.9	2.3						388
100	100	225	114.3	2.3	298	30	436	481	40°	11

ASME BPE

Orifice seat [mm]	Port connection [mm]	Actuator size [mm]	øA	s	øB	C1	C2	C3	D	L
08	08	40	6.35	0.89	50	8	107	100	35°	9
15	15	50	12.7	1.65	85	12	146	134	35°	10
		63						147		
20	20	63	19.05	1.65	85	12	171	160	35°	8
		80						179		
25	25	63	25.4	1.65	120	16	183	174	35°	8
		80						192		
40	40	100	38.1	1.65	150	18	258	260	35°	15
		125						293		
50	40	125	38.1	1.65	180	22	306	304	35°	25
	50	125	50.8	1.65						15
	65	125	63.5	1.65						11
80	65	175	63.5	1.65	225	20	388	422	40	25
	80	175	76.2	1.65	225	20	388	422	40°	16
100	100	225	101.6	2.11	298	30	436	481	40°	14

Dimensions [mm], continued

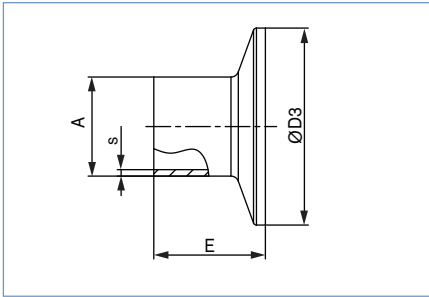
Body with weld end, continued

DIN 11850 / RG2

Orifice seat [mm]	Port connection [mm]	Actuator size [mm]	$\varnothing A$	s	$\varnothing B$	C1	C2	C3	D	L
08	10	40	13	1.5	50	8	107	100	35°	6
15	15	50	19	1.5	85	12	146	134	35°	8
		63					160	147		
20	20	63	23	1.5	85	12	171	160	35°	7
		80					190	179		
25	25	63	29	1.5	120	16	183	174	35°	8
		80					200	192		
40	40	100	41	1.5	150	18	258	260	35°	20
		125					293	291		
50	50	125	53	1.5	180	22	306	304	35°	15
80	80	175	85	2.0	225	20	388	422	40°	16
100	100	225	104	2	298	30	436	481	40°	14

Dimensions [mm], continued

Clamp body



ASME BPE

Orifice		A	s	D3	E
[mm]	[inch]				
08	1/4"	6.35	0.89	25.0	28.6
10	3/8"	9.53	0.89	25.0	28.6
15	1/2"	12.7	1.65	25.0	28.6
20	3/4"	19.05	1.65	25.0	28.6
25	1"	25.4	1.65	50.5	28.6
40	1 1/2"	38.1	1.65	50.5	28.6
50	2"	50.8	1.65	64.0	28.6
65	2 1/2"	63.5	1.65	77.5	28.6
80	3"	76.2	1.65	91.0	28.6
100	4"	101.6	2.11	119.0	28.6

DIN 32676

Orifice [mm]	A	s	D3	E
10	1.5	34.0	18	18
15	19	1.5	34.0	18
20	23	1.5	34.0	18
25	29	1.5	50.5	21.5
32	35	1.5	50.5	21.5
40	41	1.5	50.5	21.5
50	53	1.5	64.0	21.5
65	70	2.0	91.0	28

ISO 2852 for pipe ISO 4200

Orifice [mm]	A	s	D3	E
8	13.5	1.6	25.0	28.6
8	13.5	1.6	34.0	28.6
10	17.2	1.6	34.0	28.6
15	21.3	1.6	34.0	28.6
15	21.3	1.6	50.5	28.6
20	26.9	1.6	50.5	28.6
25	33.7	2	50.5	28.6
32	42.4	2	50.5	28.6
40	48.3	2	64.0	28.6
50	60.3	2	77.5	28.6
65	76.1	2	91.0	28.6
100	114.3	2.3	130.0	28.6

SMS

Orifice [mm]	A	s	D3	E
25	25	1.2	50.5	21.5
40	38	1.2	50.5	28.6
50	51	1.2	64.0	28.6

Ordering information for valve system On/Off Classic Type 8801-DG/8803-DG

A valve system On/Off Classic Type 8801-DG/8803-DG consists of a tank bottom valve **Type 2033** and a valve actuation system control head **Type 8691**, a pneumatic control unit **Type 8690** or an electrical position feedback **Type 1062** (see separate datasheets).

For the configuration of further valve systems please use the "Request for quotation" on p. 11 [go to page](#)

You order two components and receive a complete assembled and certified valve.

Ordering the valve system On/Off Classic Type 8801-DG/8803-DG

Tank bottom valve Type 2033



Control units



8691



8690



1062

Tank bottom valve with desired control unit



Valve system On/Off Classic
Type 8801-DG-H
2033 + 8691



Valve system On/Off Classic
Type 8801-DG-K
2033 + 8690



Valve system On/Off Classic
Type 8803-DG
2033 + 1062

When you click on the orange box "More info." below, you will come to our website for the resp. product where you can download the datasheet.

Control head Type 8691



More info.

The new generation of integrated control heads for combination with actuators from the process valve series Type 20xx/21xx is specially designed for the requirements of hygienic process environments. The intelligent control head, Type 8691, detects the valve position by means of a contact-free analog position sensor circumventing excessive wear of mechanical parts. Single or double-acting actuators are controlled via the integral pilot valve. Communication interfaces AS-Interface and DeviceNet are available as options.

Main customer benefits:

- Automatic setting of the control head at the push of a button
- Even under dirty or dark environments, a clearly visible status display due to powerful LEDs
- Monitoring and diagnosis: Process valve systems with field bus interface used in modern plant processes
- Integrated pilot valve with manual actuation
- Air intake filter enhances the process valve system availability
- Simple and reliable actuator adaptations allowing additional actuators of the process valve series, Type 20xx or actuators from other manufacturers to be used

Pneumatic control unit Type 8690



More info.

The new generation of integrated controllers for combination with actuators from the process valve series Type 20xx/21xx is specially designed for the requirements of hygienic process environments. The pneumatic control unit Type 8690 combines electrical position feedback and pneumatic control for single or double-acting actuators, and is also optionally available as an intrinsically safe model to ATEX.

Main customer benefits:

- Integrated pilot valve with manual actuation
- Air intake filter enhances the process valve system availability
- Simple and reliable actuator adaptations allowing additional actuators of the process valve series, Type 20xx or actuators from other manufacturers to be used

Electrical position feedback Type 1062



More info.

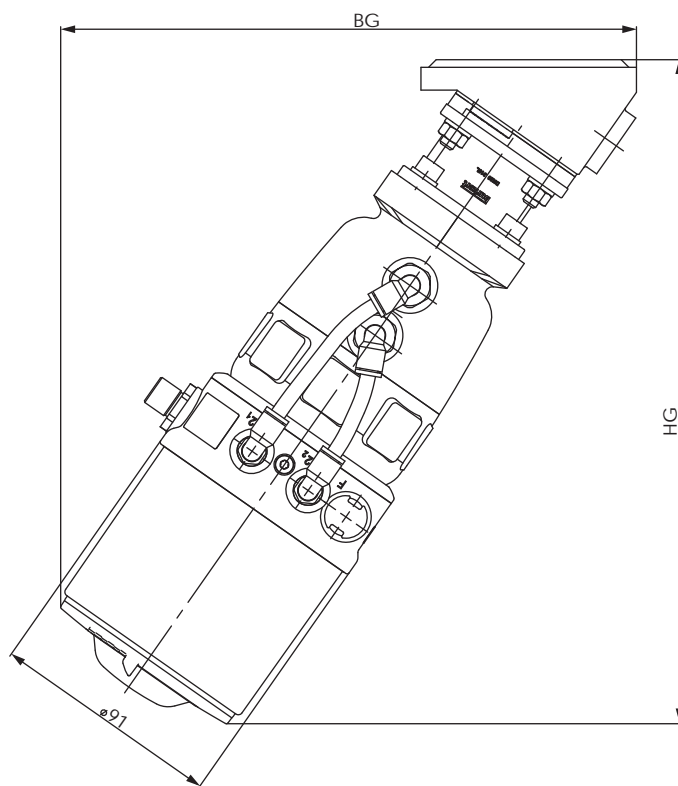
Positions are electrically signaled according to switch type:

- open,
- closed or
- open and closed.

LEDs provide optical position indication (except for Namur Ex-version). Mechanical or inductive switches are housed in a compact splash-proof enclosure. The position indicator can be rotated 360° and is easily fitted to the valve. Trip cams do not require adjustment. The unit only needs to be screwed on and connected to be ready for operation.

Dimensions for valve system On/Off Classic Type 8801-DG-H [mm]

Dimensions valve system On/Off Classic Type 8801-DG-H with control head Type 8691 [mm]

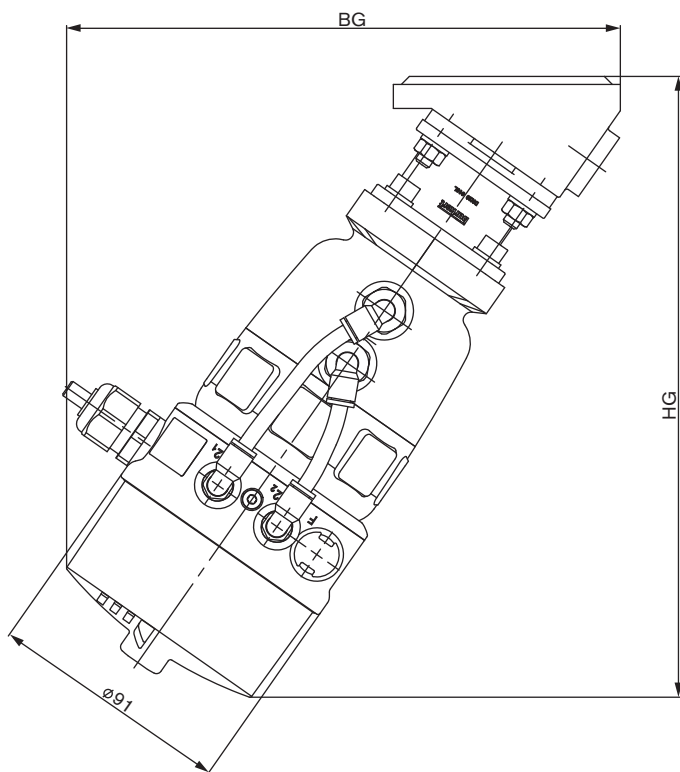


Port connection [mm]	Actuator size [mm]	HG [mm]	BG [mm]
15	50	241.5	205.5
	63	253.5	214.5
20	63	264.5	277.5
	80	279.5	239.5
25	80	272.5	234.5
	100	286	244.5
40	100	344	312.5
	125	374	344
50	125	387	347
80	175	455.5	465.5
100	225	489.5	507.5

Further dimensions see p. 4-6

Dimensions for valve system On/Off Classic Type 8801-DG-K [mm]

Dimensions valve system On/Off Classic Type 8801-DG-K with pneumatic control unit Type 8690 [mm]

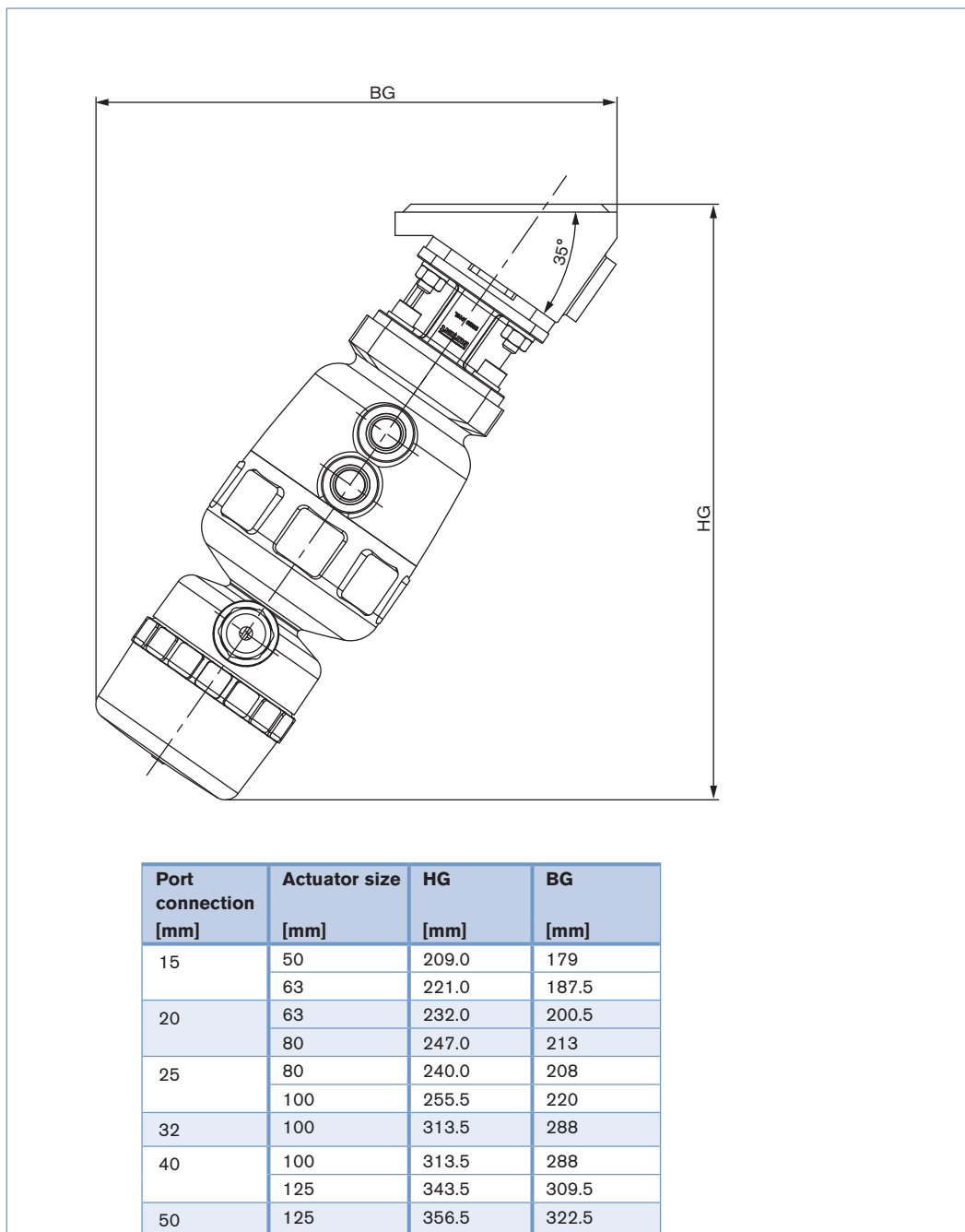


Port connection [mm]	Actuator size [mm]	HG [mm]	BG [mm]
15	50	213.5	186.5
	63	225.5	195.5
20	63	236.5	208.5
	80	251.5	220.5
25	80	244.5	215.5
	100	258	226
40	100	316	294
	125	346	315.5
50	125	359	328.5

Further dimensions see p. 4-6

Dimensions for valve system On/Off Classic Type 8803-DG [mm]

Dimensions valve system On/Off Classic Type 8803-DG with electrical position feedback Type 1062 [mm]



Further dimensions see p. 4-6

You can fill out the fields directly in the PDF file before printing out the form.

Valve system On/Off Classic Type 8801-DG/8803-DG – request for quotation

▶ Please fill out and send to your nearest Bürkert facility* with your inquiry or order

Company	Contact person
Customer no.	Department
Address	Tel./Fax
Postcode/town	E-Mail

= mandatory fields to fill out

Quantity

Required delivery date

Operating data

<input type="checkbox"/> Process medium	<input type="text"/>	
<input type="checkbox"/> Type of media	<input type="checkbox"/> Liquid	<input type="checkbox"/> Steam
	<input type="checkbox"/> Gas	
<input type="checkbox"/> Flow rate (Q, Q _N , W) ¹⁾	<input type="text"/> nominal	<input type="text"/> unit
<input type="checkbox"/> Temperature at valve inlet	<input type="text"/>	<input type="text"/>
<input type="checkbox"/> Absolute pressure at valve inlet	<input type="text"/>	<input type="text"/>
<input type="checkbox"/> Steam pressure P _v	<input type="text"/>	<input type="text"/>

¹⁾ standard unit:
 Liquid Q = m³/h;
 Steam W = kg/h;
 Gas Q_N = Nm³/h

Valve features

Specification key

automatically transferred from last page
 go to page

2033

+

Control unit features

Click on the orange box "More info." below... you will come to our website for the resp. product where you can download the datasheet.

Control head	Pneumatic control unit	Electrical position feedback
<input type="checkbox"/> Type 8691 More info.	<input type="checkbox"/> Type 8690 More info.	<input type="checkbox"/> Type 1062 More info.
Pneumatic function <input type="checkbox"/> Single-acting <input type="checkbox"/> Double-acting	Pneumatic function <input type="checkbox"/> Single-acting <input type="checkbox"/> Double-acting <input type="checkbox"/> Without pilot valve	Limit switches <input type="checkbox"/> mechanical <input type="checkbox"/> Voltage 12-48 V <input type="checkbox"/> Voltage 110-250 V <input type="checkbox"/> inductive <input type="checkbox"/> NAMUR EExi
Pilot air ports <input type="checkbox"/> Push-in connector external ø 6 mm or 1/4" <input type="checkbox"/> Thread G 1/8"	Position feedback <input type="checkbox"/> 1x inductive <input type="checkbox"/> 2x inductive <input type="checkbox"/> 1x inductive (NAMUR) <input type="checkbox"/> 2x inductive (NAMUR) <input type="checkbox"/> 1x mechanical <input type="checkbox"/> 2x mechanical	Status <input type="checkbox"/> closed <input type="checkbox"/> open <input type="checkbox"/> open/closed
Communication <input type="checkbox"/> ASI <input type="checkbox"/> Multipol M12 <input type="checkbox"/> Flat cable clip, 1 m cable <input type="checkbox"/> DeviceNet	Supply voltage <input type="checkbox"/> 24 V / DC (ATEX Zone 2/22) <input type="checkbox"/> Ex ia IIC T6 (ATEX Zone 1)	<input type="checkbox"/> NAMUR EExi
Pilot air ports <input type="checkbox"/> Push-in connector <input type="checkbox"/> Thread G 1/8" external ø 6 mm or 1/4"	Please specify item no. if known: <input type="text"/>	Please specify item no. if known: <input type="text"/>
Please specify item no. if known: <input type="text"/>	Please specify item no. if known: <input type="text"/>	Please specify item no. if known: <input type="text"/>

continued on next page →

Valve system On/Off Classic Type 8801-DG/8803-DG – request for quotation, *cont.*

Control unit features	
Pilot valve	Stroke limitation
<input type="checkbox"/> Pilot valve	<input type="checkbox"/> Stroke limitation
Power supply <input type="text"/>	<input type="checkbox"/> Min./max. stroke limitation , with visual position indicator
	<input type="checkbox"/> Max. stroke limitation , without visual position indicator
Please specify item no. if known: <input type="text"/>	Please specify item no. if known: <input type="text"/>

Certifications
<input type="checkbox"/> Attestation of compliance with the order EN-ISO 10204 2.1 (Item-No. 440 788)
<input type="checkbox"/> Test report EN-ISO 10204 2.2 (Item-No. 803 722)
<input type="checkbox"/> Certification of Conformity for Raw Material EN-ISO 10204 3.1 (included in delivery)
<input type="checkbox"/> EN161 (European Gas Device guideline)
<input type="checkbox"/> FDA - USP certificate

Comment / sketch

Valve features

Example

A 15 AB B VI F085 SA42 D D NO17 + AF71

Specification key

Please make a choice

CONTROL FUNCTION

A	normally closed by spring action
B	normally open by spring action
I	double acting

SIZE [mm] (diaphragm)

08
15
20
25
40
50
80
100

DIAPHRAGM MATERIAL

AB	EPDM in food quality
EA	PTFE
EU	advanced PTFE

PRODUCTION OF BODY

B	Monoblock
---	-----------

BODY MATERIAL

VH	1.4435/AISI 316L
----	------------------

standard

TANK FLANGE

F050	DN08 (Ø 50 mm)
F085	DN15 (Ø 85 mm)
F085	DN20 (Ø 85 mm)
F120	DN25 (Ø 120 mm)
F150	DN40 (Ø 150 mm)
F180	DN50 (Ø 180 mm)
F225	DN80 (Ø 225 mm)
F300	DN100 (Ø 298 mm)

VARIABLE CODES

NO07	Int. Mirror finished Ra=0.25 µm	
NO23	Int. Mechanical polished Ra=0.6 µm	standard
NO16	Int. Electro polished Ra=0.6 µm	
Specific angle		
AF71	45° outlet angle	

ACTUATOR SIZE ¹⁾

C	ø 40 mm
D	ø 50 mm
E	ø 63 mm
F	ø 80 mm
G	ø 100 mm
H	ø 125 mm
K	ø 175 mm
L	ø 225 mm

¹⁾ for technical spec. see table, page 2

ACTUATOR MATERIAL

C	PA (for actuator sizes ø175/225 mm)
D	PPS



Port connection

Port connection weld end

Orifice DN [mm]	EN ISO 1127/ISO 4200	SMS 3008	DIN 11850				BS 4825	ASME BPE	JIS Sanitary	JIS Utility
			Series 0	Series 1	Series 2	Series 3				
08	SA40=13.5x1.6		SC42=10x1.0				SODB=6.35x1.2	SA90=6.35x0.89	SA70=13.8x1.65	
15	SA42=21.3x1.6		SC43=18x1.5	SF41=18x1.0	SD42=19x1.5	SE42=20x2.0	SODD=12.7x1.2	SA92=12.7x1.65	SA72=21.7x2.1	
20	SA43=26.9x1.6		SC44=22x1.5	SF42=22x1.0	SD43=23x1.5	SE43=24x2.0	SODE=19.05x1.2	SA93=19.05x1.65	SA76=27.2x2.1	SA80=27.2x2.1
25	SA44=33.7x2.0	SA60=25.0x1.2	SC45=28x1.5	SF43=28x1.0	SD44=29x1.5	SE44=30x2.0	SODF=25.4x1.65	SODF=25.4x1.65	SA73=25.4x1.2	SA81=34x2.0
32	SA45=42.4x2.0		SC46=34x1.5	SF44=34x1.0	SD45=35x1.5	SE45=36x2.0				SA83=42.7x2.0
40	SA46=48.3x2.0	SA62=38.0x1.2	SC47=40x1.5	SF45=40x1.0	SD46=41x1.5	SE46=42x2.0	SODH=38.1x1.65	SODH=38.1x1.65	SA74=38.1x1.2	SA83=48.6x2.0
50	SA47=60.3x2.0	SA63=51.0x1.2	SC48=52x1.5	SF46=52x1.0	SD47=53x1.5	SE47=54x2.0	SODI=50.8x1.65	SODI=50.8x1.65	SA75=50.8x1.5	SA84=60.5x2.0
65	SA48=76.1x2.0	SA64=63.5x1.6			SD48=70x2.0		SA64=63.5x1.65	SA64=63.5x1.65		
80	SA49=88.9x2.3	SA65=76.1x1.6			SD49=85x2.0		SA65=76.2x1.65	SA65=76.2x1.65		
100	SA39=114.3x2.3	SA66=101.6x2.0			SD50=104x2.0		SA66=101.6x2.11	SA66=101.6x2.11		

Port connection clamp

Orifice DN [mm]	ISO 2852 SMS 3017	ASME BPE	DIN 32676
8	TC51=Clamp 34 - for tube ISO 4200	TG50=Clamp 25 - Tube 6.35x0.89	
10	TC41=Clamp 34 - for tube ISO 4200	TG01=Clamp 25 - Tube 9.53x0.89	TD41=Clamp 34 - Tube 13x1.5
15	TC42=Clamp 34 - for tube ISO 4200	TG02=Clamp 25 - Tube 12.7x1.65	TD42=Clamp 34 - Tube 19x1.5
20	TC43=Clamp 50.5 - for tube ISO 4200	TG03=Clamp 25 - Tube 19.05x1.65	TD43=Clamp 34 - Tube 23x1.5
25	TC44=Clamp 50.5 - for tube ISO 4200	TG04=Clamp 50.5 - Tube 25.4x1.65	TD44=Clamp 50.5 - Tube 29x1.5
40	TC46=Clamp 64 - for tube ISO 4200	TG05=Clamp 50.5 - Tube 38.1x1.65	TD46=Clamp 50.5 - Tube 41x1.5
50	TC47=Clamp 77.5 - for tube ISO 4200	TG06=Clamp 64 - Tube 50.8x1.65	TD47=Clamp 64 - Tube 53x1.5
65	TC48=Clamp 91 - for tube ISO 4200	TG07=Clamp 77.5 - Tube 63.5x1.65	TD48=Clamp 91 - Tube 70x2
80	-	TG08=Clamp 91 - Tube 76.2x1.65	-
100	TC50=Clamp 130 - for tube ISO 4200	TG09=Clamp 119 - Tube 101.6x2.11	-

In case of special application conditions, please consult for advice.

Subject to alteration.
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