



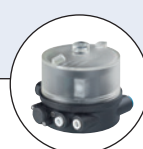
2/2-way Angle-Seat Valve with NPT ends for media up to 356 °F (180 °C) 1/2" – 2 1/2"

- High flow rates
- Very high cycle life
- Long life alternative to ball valves
- Threaded end body
- Suitable for 150 PSI steam
- Deliverable with flow direction below or above seat
- Normally closed, normally open; or double-acting

Type 2000 Angle-Seat can be combined with...



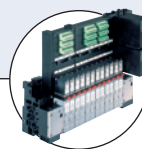
Type 8691
Control head



Type 8690
Pneum. control unit with feedback



Type 1062
Electrical position feedback



Type 8640/8644
Valve block

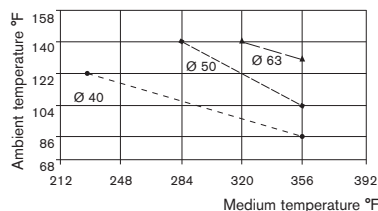


Type 6012/6014 P
Pilot valve

The externally piloted angle-seat valve is operated with a single or double-acting piston actuator. The actuator is available in two different materials, PA and PPS depending on the ambient temperature. The reliable self-adjusting packing gland provides high sealing integrity. High flow rates are attained with the gunmetal or cast stainless steel 2-way body. These maintenance-free and robust valves can be retrofitted with a comprehensive range of accessories for position indication, stroke limitation or manual override.

For valves with port connection clamp and weld end please see separate datasheets.

¹⁾ **Note:** For PA actuators in the sizes 40, 50 and 63, the combination of max. medium temperature and max. ambient temperature is as shown in the following chart



Technical data	
Orifice	1/2" to 2 1/2" (DN 13 to 65)
Body materials	Gunmetal, cast stainless steel 316L
Actuator material	PA or PPS
Seal material	PTFE (NBR, FKM and EPDM on request)
Medium	Water, alcohol, oils, fuel, hydraulic fluids, salt solution, alkali solutions, organic solvents, steam
Viscosity	max. 600 mm ² /s
Packing gland (with silicone grease)	PTFE V-rings with spring compensation
Medium temperature¹⁾	14 °F to 356 °F (-10 °C to +180 °C) with PTFE seal
Ambient temperature	
PA actuator ¹⁾	14 °F to 140 °F (-10 °C to +60 °C)
PPS actuator ¹⁾ Ø 40-80	41 °F to 284 °F (+5 °C to +140 °C)
PPS actuator ¹⁾ Ø 100-125	41 °F to 194 °F (+5 °C to +90 °C), briefly up to 284 °F (+140 °C)
Installation	As required, preferably with actuator in upright position
Control medium	Neutral gases, air
Max. pilot pressure	
Actuator size Ø 40 - 80	PA and PPS 145 PSI
Actuator size Ø 100	PA 145 PSI
Actuator size Ø 100	PPS 100 PSI
Actuator size Ø 125	PA and PPS 100 PSI
Port connection	G 3/8 to G 2 1/2 (NPT on request)

Content



Valve specifications

Type 2000 threaded port



System spec. On/Off Classic

Type 8801-YA/
8803-YA

Request for quotation

Type 8801-YA/
8803-YA

Technical data & ordering info.

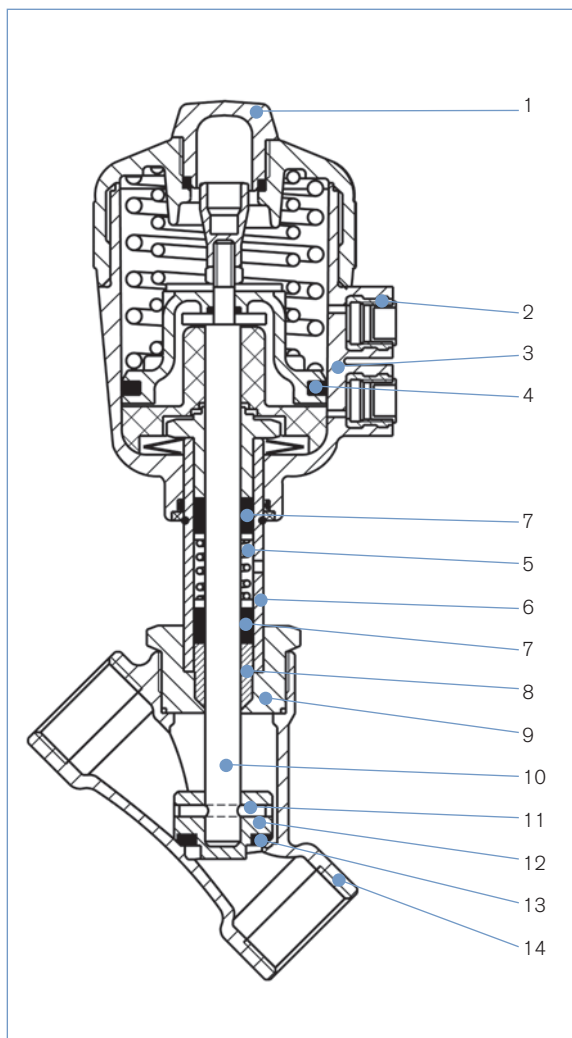
p. 1-8

Ordering info. & technical data

p. 9-12

p. 13

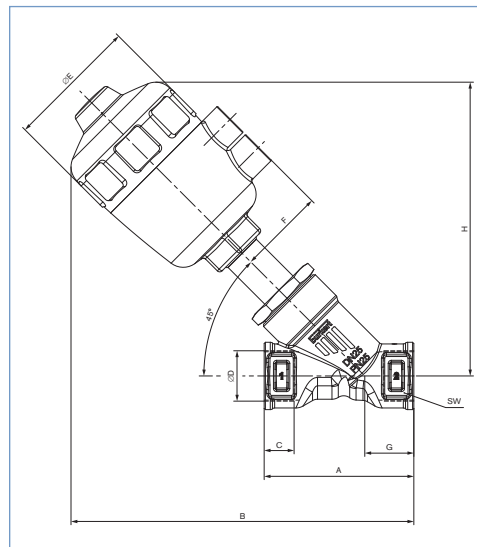
Materials Type 2000 threaded port



	Gunmetal body	Cast stainless steel body
1 Transparent cap	PC (with PPS actuator; PSU)	PC (with PPS actuator; PSU)
2 Pilot air ports	Brass	Stainless steel 1.4305
3 Actuator	PA, PPS	PA, PPS
4 Piston seal	NBR (with PPS actuator; FKM)	NBR (with PPS actuator; FKM)
5 Spring	Stainless steel 1.4310	Stainless steel 1.4310
6 Tube	Brass CuZn39Pb3	Stainless steel 1.4401
7 V-Seals	PTFE (FKM on request)	PTFE (FKM on request)
8 Wiper	PTFE	PTFE
9 Nipple	Brass CuZn	Stainless steel 1.4401
10 Spindle	Stainless steel 1.4021	Stainless steel 1.4401
11 Pin	Stainless steel 1.4401	Stainless steel 1.4401
12 Swivel plate	Brass CuZn36Pb1.5	Stainless steel 1.4401
13 Seal	PTFE (NBR, FKM, EPDM on request)	PTFE (NBR, FKM, EPDM on request)
14 Valve body	Gunmetal GCuSn5ZnPb2%Ni	Stainless steel 316L

Dimensions [mm]

DN Orifice	Threaded Port Body				All bodies			
	Ø D	A	B	C	Actuator size Ø	H	E Ø	P
13/15	NPT 1/2	65	163	10.3	50	140	64	G 1/4
20	NPT 3/4	75	171	14	50	144	64	G 1/4
			198	14	63	171	80	
25	NPT 1	90	181	16.8	50	152	64	G 1/4
			206	16.8	63	177	80	
			228	16.8	80	198	101	
32	NPT 1 1/4	110	219	17.3	63	183	80	G 1/4
			240	17.3	80	205	101	
			292	17.3	100	255	127	
40	NPT 1 1/2	120	222	17.3	63	188	80	G 1/4
			244	17.3	80	209	101	
			295	17.3	100	260	127	
			324	17.3	125	289	153	
50	NPT 2	150	250	20	63	205	80	G 1/4
			270	20	80	225	101	
			316	20	100	271	127	
			346	20	125	301	153	
65	NPT 2 1/2	185	296	22	80	239	101	G 1/4
			344	22	100	287	127	
			372	22	125	315	153	



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Ordering chart for valves with FLOW DIRECTION BELOW SEAT
Actuator material PA (polyamide) with threaded port

Control function	Orifice	Port Connection Threaded port NPT	Actuator size Ø [mm]	C _v value	Operating pressure up to 365 °F [PSI]	Minimum pilot pressure [PSI]	Item no. Bronze body	Item no. St. st. body	
<p>A 2/2-way, NC by spring action</p> <p>Normally closed</p>	1/2" (13)	1/2	50	4.9	232	56.5	463 571	463 613	
	3/4" (20)		3/4	50	9.9	160	56.5	463 572	463 614
				63	10.4	232	65.3	463 573	463 615
	1" (25)	1	63	20.9	160	65.3	463 574	463 616	
			80	20.9	232	72.5	463 575	463 617	
			63	29.0	87	65.3	464 576	464 577	
	1 1/4" (32)	1 1/4	80	31.3	203	72.5	463 576	463 618	
			80	44.1	130	72.5	463 577	463 619	
			100	46.4	181	63.8	464 014	464 015	
			125	46.4	232	46.4	463 578	463 620	
	2" (50)	2	100	63.8	104	63.8	454 610	454 624	
			125	63.8	145	46.4	454 785	454 789	
125			104.4	75	46.4	454 611	454 625		
2 1/2" (65)	2 1/2	125	104.4	150	72.5	462 656	462 657		

B 2/2-way valve, open by spring force, available on request

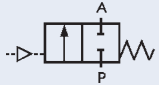
Other pressure ranges, circuit functions, flow from above, PPS actuators and accessories available on request

Technical data

Flow direction above seat (only for gases and steam)	
Media	Gaseous media and steam
Other technical data	Please see information for flow direction below seat
Attention!	Valves with flow direction above seat are only conditionally usable for liquid media. There is a danger of waterhammer!

Ordering chart for valves WITH FLOW DIRECTION ABOVE THE SEAT

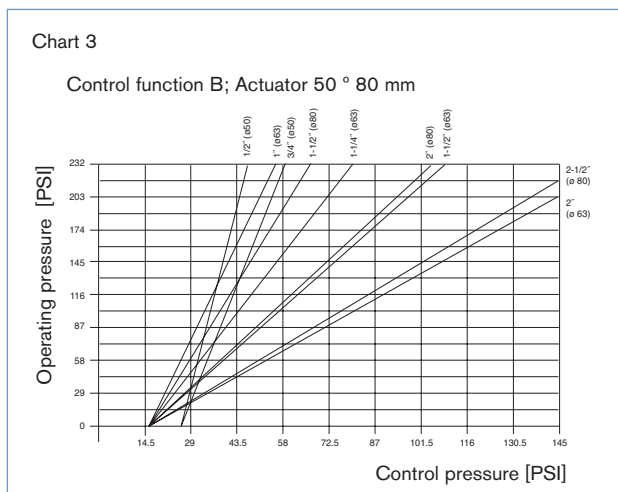
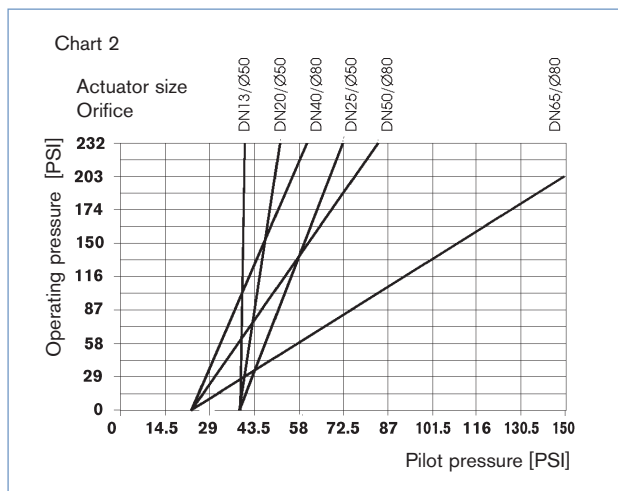
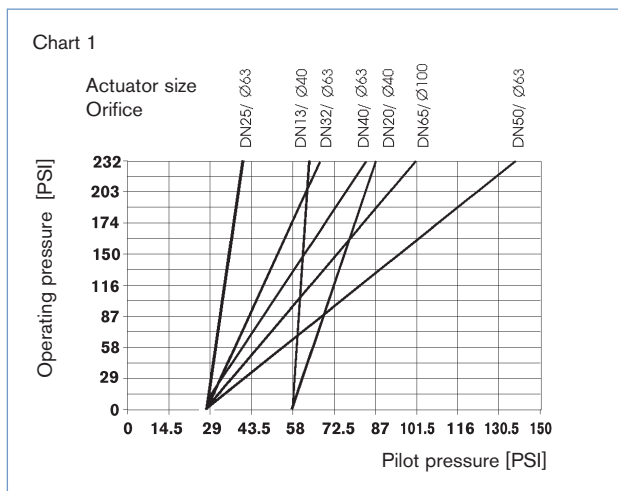
Actuator material PA (polyamide) with pilot pressure depending on operating pressure according to Charts 1 and 2

Control function	Orifice	Port Connection Threaded port NPT	Actuator size Ø [mm]	C _v value	Operating pressure up to 365 °F [PSI]	Item no. bronze body media inserts	Item no. St. st. body	
A 2/2-way, NC by spring action  Normally closed	1/2" (13)	1/2	50	4.9	232	463 585	463 627	
	3/4" (20)	3/4	50	9.9	232	463 587	463 629	
	1" (25)	1	63	20.9	232	463 589	463 631	
	1 1/4" (32)	1 1/4	63	29	232	463 590	463 632	
	1 1/2" (40)	1 1/2	63	40.6	232 ¹⁾	463 591	463 633	
			80	44.1	232	464 578	464 579	
		2" (50)	2	63	56.8	232 ¹⁾	454 632	454 641
				80	60.3	232 ¹⁾	454 633	454 642
2 1/2" (65)	2 1/2	80	89.3	203 ¹⁾	454 634	454 643		

¹⁾ Pilot pressure >80 PSI at maximum system pressure.

Other pressure ranges, circuit functions, PPS actuators and accessories on request

Pressure charts 1 and 2 with circuit function A and flow direction above the seat (air pressure required to lift off the seat)



Pilot valve according to actuator size	Voltage	Item no.
3/2-way pilot valves Type 6012 P/6014 P with banjo mounting; 1/4" NPT customer air connection		
Type 6012 P for actuator Ø 50 and 63 mm	024 V/DC	428 565
$C_v = .05$	120 VAC/60 Hz	428 567
Type 6014 P for actuator Ø 50 to 125 mm	024 V/DC	429 134
$C_v = .13$	120 VAC/60 Hz	429 136

Fitting type	Shape	Material	Item no.
Male G 1/4 x 1/4 NPT female	Straight	Nickel plated brass	98162754
Male G 1/4 x 1/4" tube push connection	Swivel elbow	Nickel plated brass	98163251

Options and accessories (on request)

- Circuit function I (double-acting actuator) and B (spring-return normally-open)
- PPS actuator
- Electrical position feedback, Type 1060 and 1062
- Magnetic-inductive proximity sensors, Type 1071
- Stroke limitation max. and min./max.
- Manual actuator
- NAMUR adapter for pilot valves

Note: Please request the Accessories data sheet 2000 (Accessories for valve series 2000 – 2031).

Technical data

Ordering chart for valves WITH FLOW DIRECTION BELOW THE SEAT, NORMALLY OPEN

Actuator material PA (polyamide) with pilot pressure depending on operating pressure according to Chart 3

Control function	Orifice	Port Connection Threaded port NPT	Actuator size Ø [mm]	C _v value	Operating pressure up to 365°F [PSI]	Item no. bronze body	Item no. St. st. body
B 2/2-way, NO by spring action	1/2" (13)	1/2	50	4.9	232	463 580	463 622
	3/4" (20)	3/4	50	9.9	232	463 581	463 623
Normally open	1" (25)	1	63	20.9	232	464 494	464 506
	1 1/4" (32)	1 1/4	63	29.0	232	463 583	463 625
			63	40.6	232 ¹⁾	463 584	463 626
	1 1/2" (40)	1 1/2	80	44.1	232	464 016	464 017
			63	56.8	188 ¹⁾	454 617	454 602
	2" (50)	2	80	60.3	232 ¹⁾	454 787	454 791
80			89.3	217 ¹⁾	454 618	454 603	

¹⁾ Pilot pressure >80 PSI at maximum system pressure.

Other pressure ranges, circuit functions, PPS actuators and accessories on request

Connections NPT	Orifice [inch]	C _v	Max. Operating Pressure ²⁾ } → Differential Pressure ¹⁾		Required Control Pressure CFA [PSI]	Weight [lbs.]	Actuator Size [mm] ø DIA
			CFA [PSI]	CFB [PSI]			
1/2	1/2"	4.9	232		56	1.8	50
				232			
3/4	3/4"	9.9	160		56	2.2	50
				232			
1	1"	20.9	160		65	4.0	63
				232			
1 1/4	1 1/4"	31.3	203		73	6.8	80
		29.0		232			
1 1/2	1 1/2"	44.1	130		73	7.7	80
		40.6		232			
		46.4	181		64	12.4	100
		44.1		232			
2	2"	63.8	104		64	15.4	100
		56.8		188			
		63.8	145		47	20.7	125
		60.3		232			
2 1/2	2 1/2"	104.4	150		73	24.3	125
		89.3		217			

¹⁾ Higher differential pressures by other combinations of actuators on request.²⁾ Max. operating pressure with steam -> 150 PSI (365°F).

Ordering chart for valves

Ordering chart for valves WITH FLOW DIRECTION ABOVE THE SEAT, High temperature version, steam @ 150 PSI
Actuator material PPS (polyphenylsulfide) with pilot pressure depending on operating pressure according to Charts 1 and 2

Control function	Orifice	Port Connection Threaded port NPT	Actuator size Ø [mm]	C _v value	Pilot air pressure @ 150 PSIG line pressure	Item no. bronze body	Item no. St. st. body
A 2/2-way, NC by spring action	1/2" (13)	1/2	50	4.9	<60	463 606	463 648
	3/4" (20)	3/4	50	9.9	<60	463 607	463 649
	1" (25)	1	63	20.9	<60	463 609	463 651
	1 1/4" (32)	1 1/4	63	29.0	<60	463 610	463 652
	1 1/2" (40)	1 1/2	63	40.6	66	463 611	463 653
	2" (50)	2	80	60.3	66	457 368	460 434
	2 1/2" (65)	2 1/2	100	104.4	78	462 743	462 742

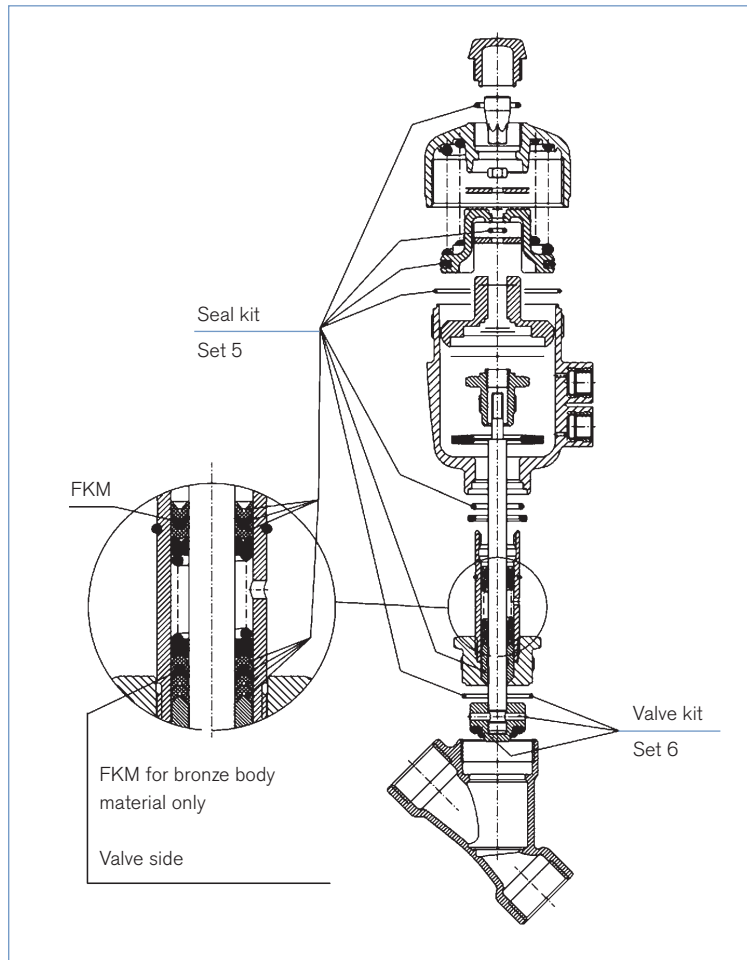
Angle seat valve spare part sets (kits contain a valve seat or sealing seat set; see drawing)

SET 6 valve seat kit, 2/2-way valve with bronze body

DN	Item no. PTFE seal	Item no. FKM seal
1/2" (13)	010 984	011 065
3/4" (20)	010 986	011 070
1" (25)*	010 988	011 085
1" (25)**	159 635	-
1 1/4" (32)	011 044	011 088
1 1/2" (40)	011 046	011 107
2" (50)	011 390	011 109
2 1/2" (65)	011 064	011 120

SET 6 valve seat kit, 2/2-way valve with stainless steel body

DN	Item no. PTFE seal	Item no. FKM seal
1/2" (13)	011 134	011 234
3/4" (20)	011 171	011 253
1" (25)*	011 202	011 259
1" (25)**	160 737	-
1 1/4" (32)	011 208	011 262
1 1/2" (40)	011 209	011 267
2" (50)	011 214	011 269
2 1/2" (65)	011 216	011 307



* Actuator size 50, Letter code D.

** Actuator size 63/80, Letter code E/F.

SET 5 Sealing set for PA-actuator

Actuator size Ø	For Valve sizes	Item no. bronze body	Item no. stain-less steel body
C 1 1/2" (40)	DN 13/20	643 438	643 438
D 2" (50)	DN 13/20/25	011 308	011 369
E 2 1/2" (63)	DN 25 - 50	011 334	011 372
F 3" (80)	DN 25 - 65	011 366	001 902
G 4" (100)	DN 32 - 65	007 763	011 386
H 5" (125)	DN 40 - 65	011 368	011 387

Set 5 sealing set for PPS-actuator

Actuator sizes Ø	For Valve sizes	Item no. bronze body	Item no. stain-less steel body
C 1 1/2" (40)	DN 13/20	643 536	643 536
D 2" (50)	DN 13/20/25	011 373	011 388
E 2 1/2" (63)	DN 25 - 50	007 765	007 766
F 3" (80)	DN 25 - 65	011 375	007 767
G 4" (100)	DN 32 - 65	011 374	011 389
H 5" (125)	DN 40 - 65	007 764	007 768

Ordering information for valve system On/Off Classic Type 8801-YA/8803-YA

A valve system On/Off Classic Type 8801-YA/8803-YA consists of an angle-seat valve Type 2000 and a valve actuation system control head Type 8691, a pneumatic control unit Type 8690 or an electrical position feedback Type 1062 (see separate datasheets).

For the configuration of further valve systems please use the "Request for quotation" on page 13

You order two components and receive a complete assembled and certified valve.

Ordering the valve system On/Off Classic Type 8801-YA/8803-YA

Angle-seat valve Type 2000 threaded port



Control units



Angle-seat valve with desired control unit

For port connections weld end and clamp, see separate datasheets



When you click on the orange box "More info." below, you will come to our website for the resp. product where you can download the datasheet.

Control head Type 8691



The new generation of integrated control heads for combination with actuators from the process valve series Type 20xx/21xx is specially designed for the requirements of hygienic process environments. The intelligent control head, Type 8691, detects the valve position by means of a contact-free analog position sensor circumventing excessive wear of mechanical parts. Single or double-acting actuators are controlled via the integral pilot valve. Communication interfaces AS-Interface and DeviceNet are available as options.

Main customer benefits:

- Automatic setting of the control head at the push of a button
- Even under dirty or dark environments, a clearly visible status display due to powerful LEDs
- Monitoring and diagnosis: Process valve systems with field bus interface used in modern plant processes
- Integrated pilot valve with manual actuation
- Air intake filter enhances the process valve system availability
- Simple and reliable actuator adaptations allowing additional actuators of the process valve series, Type 20xx or actuators from other manufacturers to be used

Pneumatic control unit Type 8690



The new generation of integrated controllers for combination with actuators from the process valve series Type 20xx/21xx is specially designed for the requirements of hygienic process environments.

The pneumatic control unit Type 8690 combines electrical position feedback and pneumatic control for single or double-acting actuators, and is also optionally available as an intrinsically safe model to ATEX.

Main customer benefits:

- Integrated pilot valve with manual actuation
- Air intake filter enhances the process valve system availability
- Simple and reliable actuator adaptations allowing additional actuators of the process valve series, Type 20xx or actuators from other manufacturers to be used

Electrical Position Feedback Type 1062

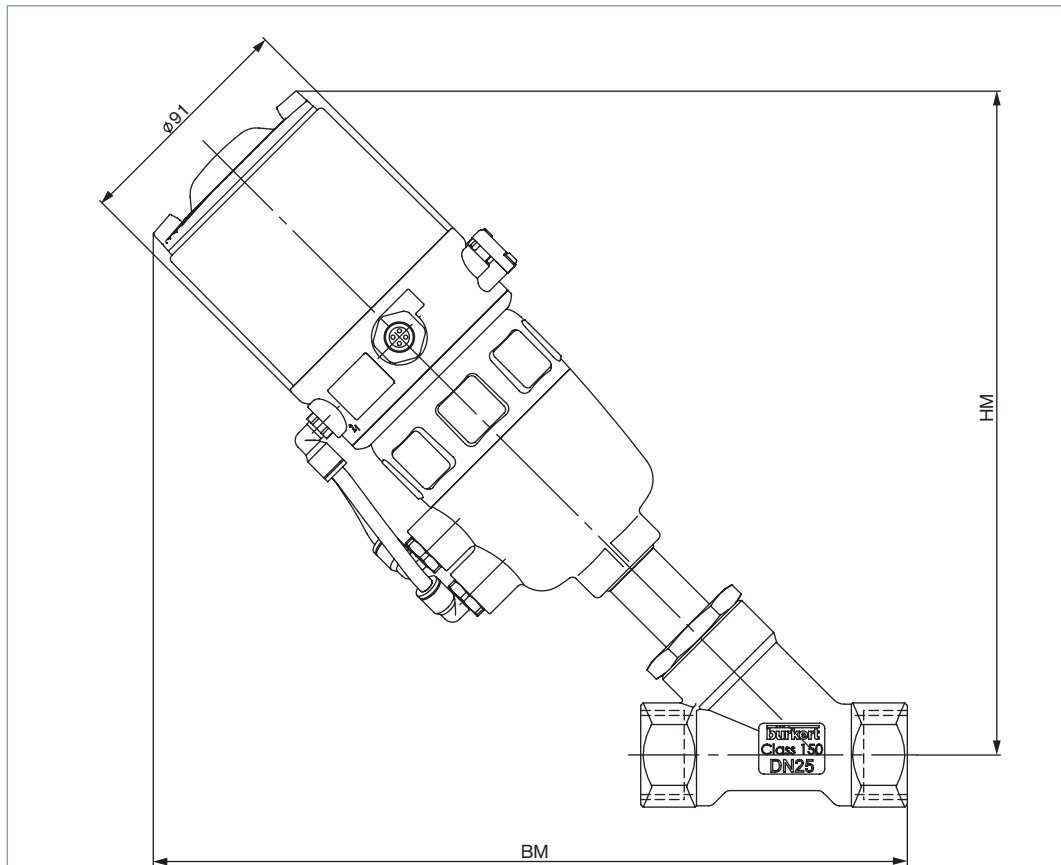


Positions are electrically signaled according to switch type:

- open,
 - closed or
 - open and closed.
- LEDs provide optical position indication (except for Namur Ex-version). Mechanical or inductive switches are housed in a compact splash-proof enclosure. The position indicator can be rotated 360° and is easily fitted to the valve. Trip cams do not require adjustment. The unit only needs to be screwed on and connected to be ready for operation.

Dimensions for valve system On/Off Classic Type 8801-YE-H [mm]

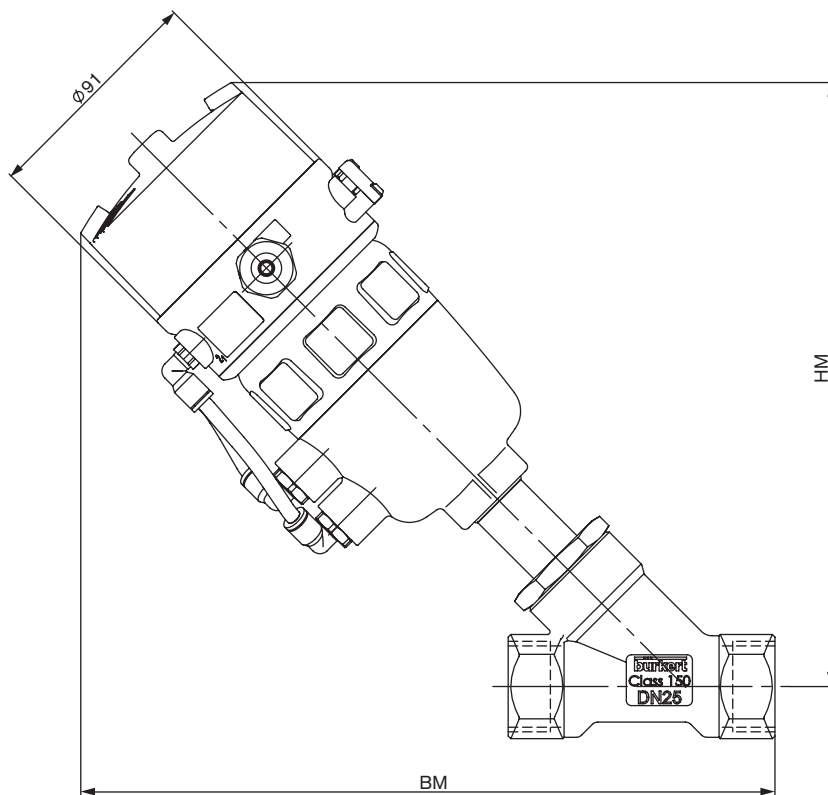
Dimensions valve system On/Off Classic Type 8801-YA-H with TopControl Type 8691 [mm]



Orifice [mm]	Actuator size [mm]	HM [mm]	BM [mm]
13	50	229	259
20	50	233	268
	63	256.5	291.5
25	50	241	277
	63	262.5	298.5
	80	278.5	314.5
32	63	268.5	309.5
	80	285.5	326.5
40	63	273.5	312.5
	80	289.5	329.5
	100	334.5	373.5
	125	356.5	396.5
50	63	289.5	334.5
	80	305.5	350.5
	100	346.5	391.5
	125	369.5	414.5
65	80	319.5	376.5
	125	384.5	441.5

Dimensions for valve system On/Off Classic Type 8801-YE-K [mm]

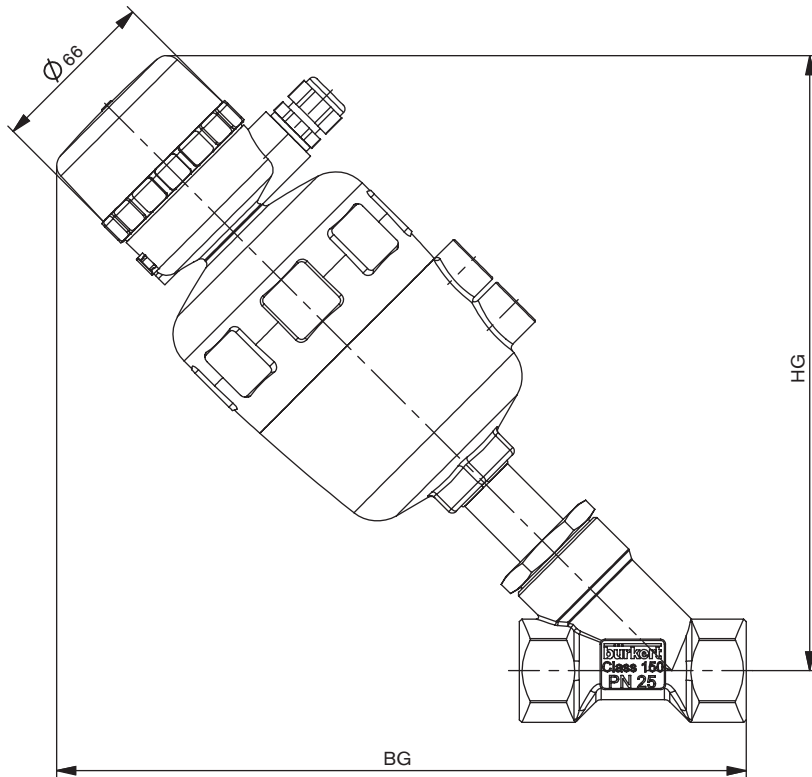
Dimensions valve system On/Off Classic Type 8801-YA-K with TopControl Type 8690 [mm]



Orifice [mm]	Actuator size [mm]	HM [mm]	BM [mm]
13	50	205	235
20	50	209	244
	63	233	268
25	50	217	253
	63	239	275
	80	254.5	290.5
32	63	245	286
	80	261.5	302.5
40	63	250	289
	80	265.5	305.5
	100	310.5	349.5
	125	332.5	372.5
50	63	266	311
	80	281.5	326.5
	100	322.5	367.5
	125	345.5	390.5
65	80	295.5	352.5
	125	360.5	417.5

Dimensions for valve system On/Off Classic Type 8803-YA [mm]

Dimensions valve system On/Off Classic Type 8803-YA with electrical position feedback Type 1062 [mm]



Orifice [mm]	Actuator size ø [mm]	HG [mm]	BG [mm]
13	40	179	203
	50	191	218
20	40	184	210
	50	199	222
	63	221	247
25	50	200	230
	63	222	251
	80	238	267
32	63	238	278
	80	256	301
40	63	241	281
	80	259	295
	100	302	342
	125	323	363
50	63	256	301
	80	271	316
	100	314	359
	125	337	382
65	63	270	327
	80	285	342
	100	329	386
	125	352	409