





Type 2508 Cable plug

The pilot-controlled 3/2-way valve Type 0343 with a smoothly operating servo-piston requires no differential pressure for complete opening and closing.A 3/2-way pilot valve (Pivoted armature valve) ensures safe and reliable operation. It is available in circuit function C and D. The externally controlled valve, Type 0343, requires auxiliary pilot air of at least 2 bar above the operating pressure.



#### Circuit function C

3/2-way valve, externally controlled, normally open, A to R open, Connect the vacuum generator to R, outside air to P, auxiliary control air to Z



### Circuit function D

3/2-way valve, externally controlled, normally open, P to B open, Connect the vacuum generator to R, outside air to P, auxiliary control air to Z.

# 3/2-way Solenoid Valve for liquid and gaseous medium

- Service friendly manual override
- Analytical pilot valve for increased safety
- Externally controlled and vacuum suited

Technical data	
Orifice	DN 8.0 - 40 mm
Body material	Brass
Coil material	Ероху
Coil insulation class	Н
Seal material	NBR
Medium	Neutral gases, water, hydraulic oil, oils, fats, additives
Medium temperature	0 to +90 °C
Ambient temperature	Max. +55 °C
Voltage tolerance	±10 %
Duty cycle	Continuous operation 100% ED
Electrical connection	Cable plug for Ø 7 mm cable, acc. to DIN EN 175301-803 Form A (supplied as standard)
Protection class	IP 65 with cable plug
Installation	As required, preferably with actuator upright

Flow rate  QNn value air [I/min]	Measured at +20°C, 1 bar pressure at valve inlet and free outlet
Pressure values [bar]	Overpressure with respect to atmospheric pressure
Response times [ms] opening Closing	Measured with water at valve outlet at 6 bar and +20°C Pressure rise 0 to 90%, Pressure drop 100 to 10%

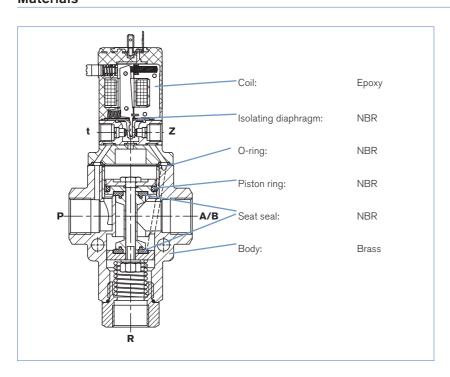
 $<sup>^{\</sup>star}$  Cable plug Type 2508 (supplied as standard) acc. to DIN EN 175 301-803, Form A



## Technical data

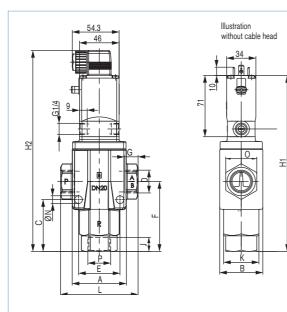
				Power consumption				Response		
Orifice [mm]	QNn value water P→A [I/min]	Port connection A/B and P	Pressure range [bar]	Inrush AC [VA]	Hold AC (hot coil) [VA]	[W]	Hot/cold coil DC [W]	Opening [ms]	Closing [ms]	Weight [kg]
8	0.95	G 1/4	Vacuum	30	15	8	8/11	25	25	1.0
12	2.60	G 1/2	to	30	15	8	8/11	60	60	1.2
20	6.60	G 3/4	8 bar	30	15	8	8/11	80	80	2.2
25	10.00	G 1		30	15	8	8/11	150	150	2.7
40	24.00	G 1 1/2		30	15	8	8/11	250	250	6.8

# Materials





# Dimensions [mm]



This dimensional drawing shows a valve in circuit function C with the port specifications P, R and A/B (manual override via port P). In circuit function D the manual override is located above the port A/B (pilot rotated 180° with respect to circuit function C). (Vacuum pump connected at port R, atmospheric pressure connected at port P.)

DN	Α	В	С	D	E	F	G	H1	H2	J	K	L	ØN	0	R
8	46	33	23	G 1/4	30	34.5	12	124.8	153.8	12	SW22	65	7	SW22	G 3/8
12	46	33	31	G 3/8	34	47	12	150.5	179.5	16	F32	76	7	SW27	G 3/4
12	46	33	31	G 1/2	34	47	14	150.5	179.5	16	F32	76	7	SW27	G 3/4
20	62	50	42	G 3/4	48	63	16	186	215	18	F41	90	9	SW36	G 1
25	82	60	44	G 1	66	74.5	18	210.5	239.5	20	Ø 54	110	9	F41	G 1 1/4
40	117	88	65	G 1 1/2	93	104	22.5	264	293	26.5	Ø 78	153	13	SW55	G 2



# Ordering charts valves (Standard version)

## All valves with manual override, brass body, NBR seal and cable plug

Circuit	Port connection G and NPT	Orifice [mm]	Kv value water P→A [l/min]	Pressure range [bar]	Voltage/ frequency [V/Hz] UC		er voltage/ cy [V/Hz] L L
C 3/2-way valve NC	G 1/4	8.0	0.95	Vacuum up to 8	024/DC	041 652	х
•				·	024/56	х	х
2(A)	G 1/2	12	2.60	Vacuum up to 8	024/DC	047 972	х
					024/56	Х	х
Z 1(P) 3(R)	G 3/4	20	6.60	Vacuum up to 8	024/DC	046 637	х
					024/56	х	х
	G 1	25	10.00	Vacuum up to 8	024/DC	051 243	х
					024/56	х	х
	G 1 1/2	40	24.00	Vacuum up to 8	024/DC	057 321	х
					024/56	х	х
<b>D</b> 3/2-way valve NO	G 1/4	8.0	0.95	Vacuum up to 8	024/DC	056 411	х
					024/56	х	х
4(B)	C 1/0	10	2.60	Vacuum up to 8	024/DC	050 201	х
	G 1/2	12			024/56	х	х
Z 1(P) 3(R)	0.044	20	6.60	Vacuum up to 8	024/DC	050 928	х
	G 3/4				024/56	х	х
	0.4	٥٢	10.00	V	024/DC	053 707	х
	G 1	25		Vacuum up to 8	024/56	х	х
	04.4/0	40	0.4.00		024/DC	055 638	х
	G1 1/2	40	24.00	Vacuum up to 8	024/56	х	х

x Article variant available, order number upon request

